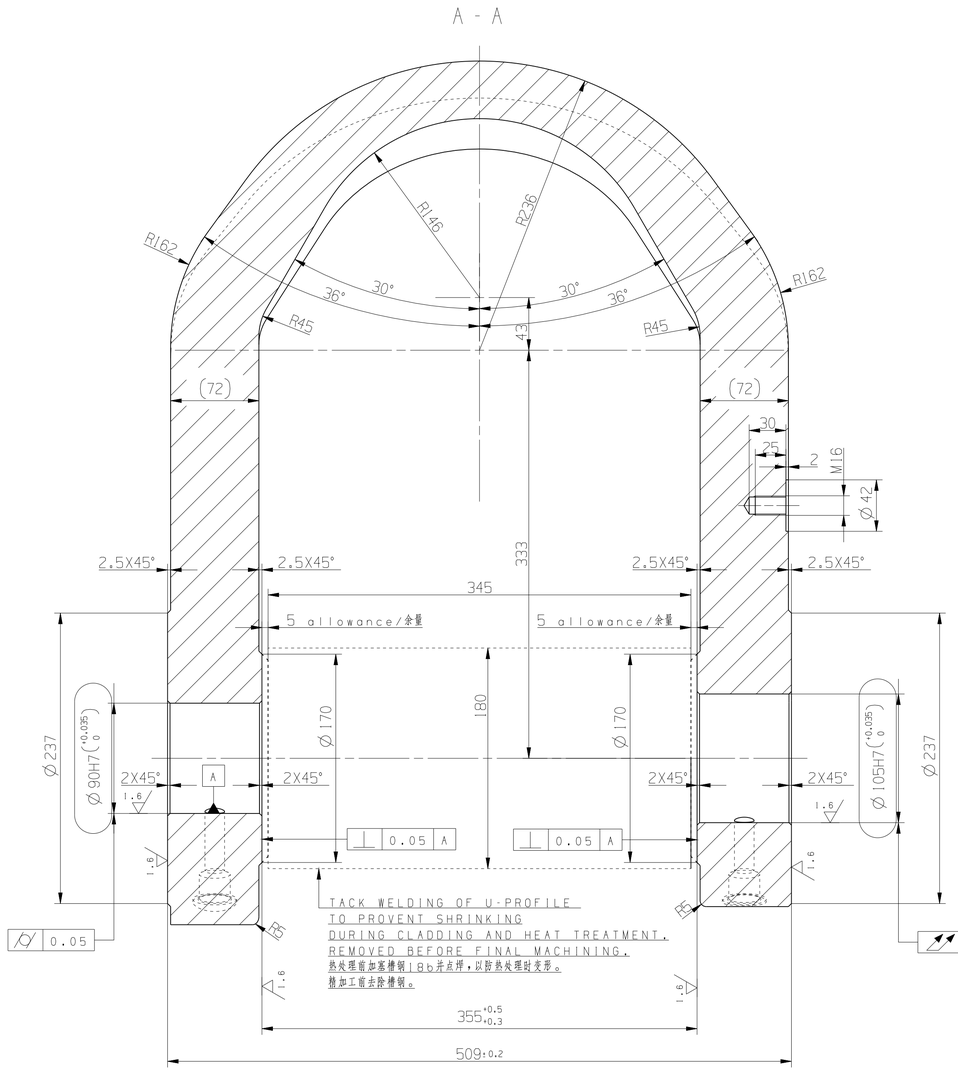
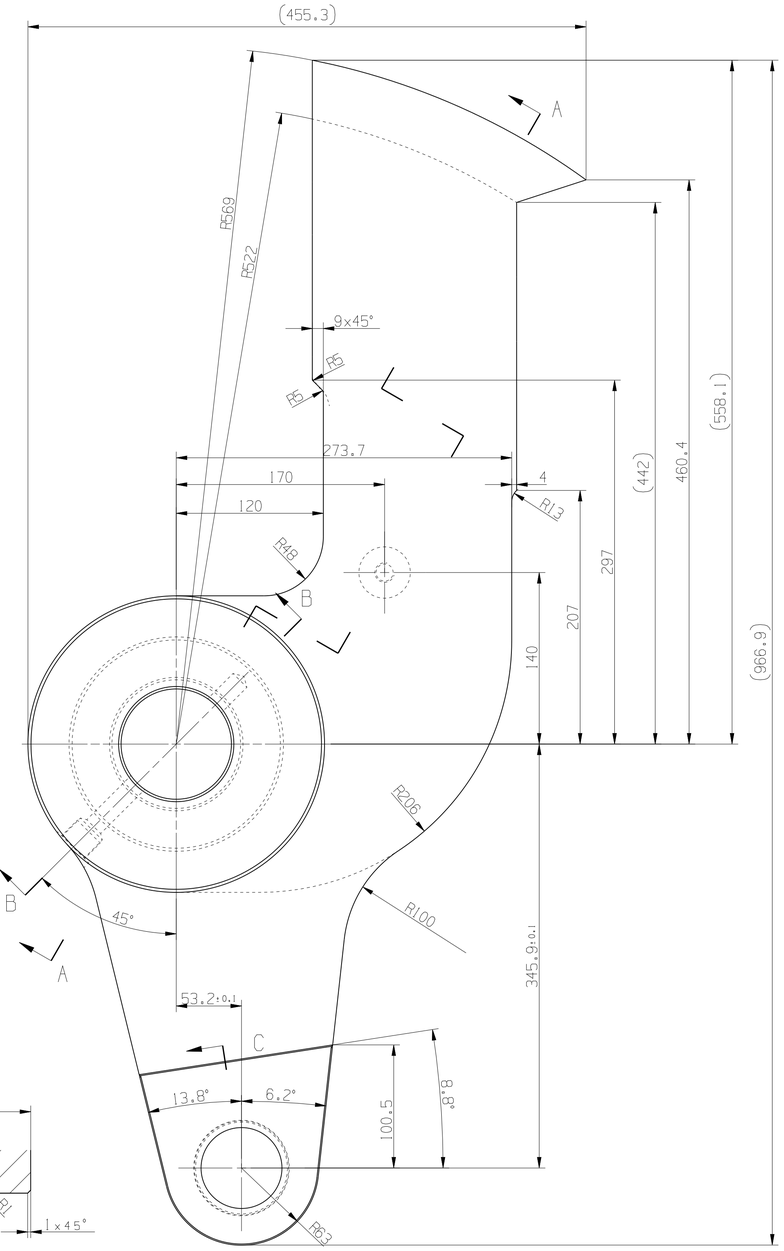
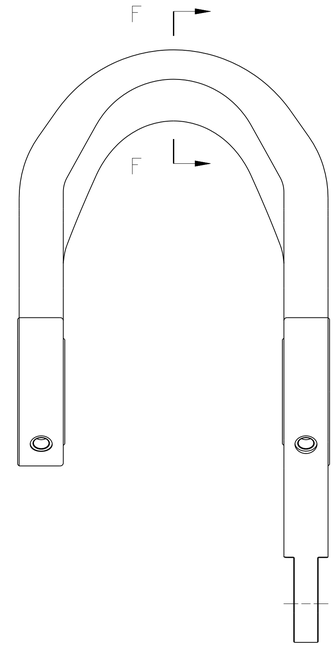
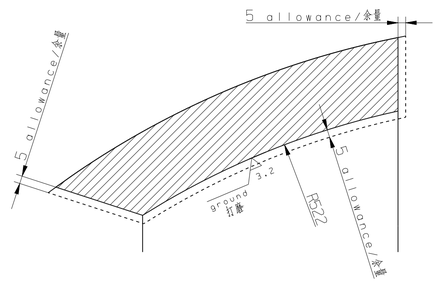
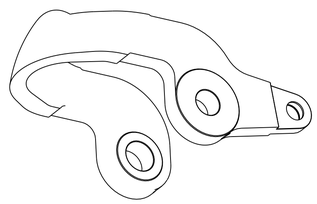


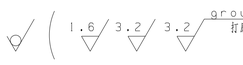




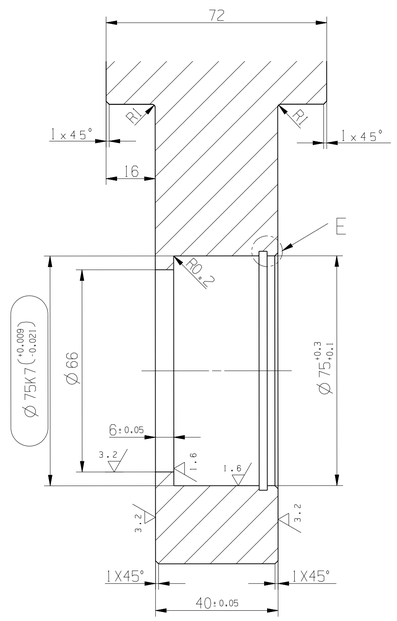
SECTION F - F



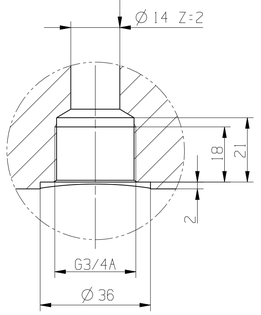




C - C
1 : 1

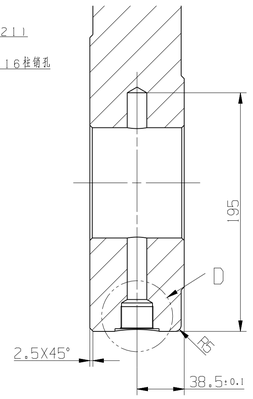


D
1 : 1

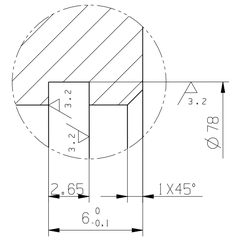


PREDRILL Ø 14
REAM Ø 16 TOGRTHER WITH
DEFLECTOR AXLE(SJ215-TUR-2421)
预钻 Ø 14孔，
与折流器转轴SJ215-TUR-2421装配后同铰 Ø 16柱销孔

B - B



E
5 : 1



X

Painting instruction
涂漆说明：SJ215-TUR-9890

Area descriptions 区域描述	
X	without painting 不涂漆

带有该标记的尺寸单独记录 Measured dimensions to be indicated on a seperate dimensional record sheet												
未注机加工尺寸公差 / Acceptable devations for non-toleranced machined surfaces												
大于 /from	0.5	3	6	30	120	400	1000	2000	4000	8000	12000	16000
小于 /to	3	6	30	120	400	1000	2000	4000	8000	12000	16000	20000
公差 /tol	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	±5	±6

1) 对于名义尺寸小于0.5或大于4000的在DIN ISO 2768 part1中未作规定
For nominal dimensions < 0.5 and > 4000, the limit sizes are not specified in DIN ISO 2768 part 1

表面光洁度 / Surface 按照/ acc EN ISO 1302:1992 Ra in µm

未注长度和角度公差按照 DIN ISO 2768 部分1 细则M
General tolerances for length and angle measurements acc to DIN ISO 2768 part 1 class M

总体形状位置公差按照DIN ISO 2768 part 2 细则K
General tolerances for form and position acc. to DIN ISO 2768 part 2 class K

焊接设计公差按照ISO 13920 BF级
General tolerances for welding design acc to ISO 13920 class BF

版次 Index	更改内容 Modification	时间 Date	更改人 Prepared by	技术校核 Checked T	项目校核 Checked P	批准 Approved

零件表 / Partslist	wA N°
尺寸 / Dimension 967X455X509	Class N°
部套号 / Group 2400	Type PV6

JET DEFLECTOR
折流器

比例/Scale 1:2(1:1,5:1)

重量/Weight (Kg) 190

材料/Material Z6CrNiMo 13-4

HCN	时间/Date	签名/Name
制图 /Drawn		
技术校核 /Checked T		
项目校核 /Checked P		
批准 / Appr		

参照ISO 16016 Refere to protected notice ISO 16016

ISO / R 128 EUROPE

相似/Similar

替代/Replace

=

+

内部号/Internal N°

图号/Drawing N°

版次/Index A

Sht 1 of 1

A1