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具有优异热稳定性的磷修饰氧化钛及其对水中污染物的降解

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摘要:通过水热法制得磷修饰氧化钛,它在亚甲基蓝和对氯苯酚的降解以及消除大肠杆菌的实验中都表现出高于纯氧化钛的优 异活性,甚至优于商品化催化剂P25.在捕获剂中降解亚甲基蓝的实验证实羟基自由基是最主要的活性氧物种,并且磷修饰氧化 钛在光照下拥有较强的产生羟基自由基的能力.同时,磷修饰氧化钛具有非常高的热稳定性,直到950℃才会发生从锐钛矿到 金红石的相变,这是因为粒子表面的磷酸根阻止了金红石在界面的成核因而抑制了相变发生.磷修饰氧化钛的这种优异性质使 得它即使在900℃焙烧后也能有效地降解水中污染物.

关键词:磷修饰;氧化钛;光催化;热稳定性;抗菌

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Phosphorous-Modified TiO₂ with Excellent Thermal Stability and Its Application to the Degradation of Pollutants in Water

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Abstract: The phosphorous-modified TiO_2 (P- TiO_2) was synthesized by a hydrothermal method. The as-prepared P- TiO_2 was evaluated for the degradation of methylene blue, the dechlorination of 4-chlorophenol, and the inactivation of *Escherichia coli*. In all these experiments, P- TiO_2 shows superior activity compared with pure TiO_2 and even better activity than the commercially available P25 in most cases. By carrying out methylene blue degradation in the presence of different scavengers, •OH radicals were found to be the dominant reactive oxidizing species. The excellent performance of P- TiO_2 was correlated with its pronounced ability to generate •OH radicals under illumination. We also found that P- TiO_2 is extraordinarily stable against annealing. Its transformation from anatase to rutile does not occur until calcination as high as 950 °C. This phase transformation is retarded since the phosphate species on the surface of the particles acts as a barrier to grain boundary nucleation. This peculiar feature of P- TiO_2 gives it reliable performance during water decontamination even after calcination at 900 °C since it retains a 100% anatase phase at this stage.

Key words: phosphorous modification; titanium dioxide; photocatalysis; thermal stability; antibacterial

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The photocatalytic degradation of organic pollutants and the inactivation of microorganisms with titanium dioxide as a photocatalyst is of current interest [1,2]. As an advanced oxidation process [3] it provides an environmentally benign and economically feasible way to purify and decontaminate wastewater. Many studies have been undertaken that were concerned with the mechanism of this photocatalytic oxidation [4–6]. When TiO_2 is irradiated by light with a higher energy than its bandgap electrons (e⁻) are excited to the conduction band, which leads to the generation of positive holes (h⁺) in the valance band. These h⁺ react with adsorbed water and hydroxyl groups to give strong oxidizing species such as •OH radicals and O⁻•, which are able to degrade a wide range of water contaminants such as dyes, pesticides, bacteria, and viruses.

Rutile, anatase, and brookite are the common polymorphs of titania. Generally, the metastable anatase shows higher photoactivity than the others but it transforms to rutile upon heating at 600-700 °C and it then suffers a loss of photoactivity [7–10]. The fabrication of a hygienic coating on ceramics requires annealing at temperatures above 900 °C. It has been found that the antibacterial performance is greatly weakened by the presence of rutile [11]. Much effort has been devoted to the enhancement of the thermal stability of anatase [12-15]. Loading titania onto a stable support such as SiO₂ is an effective method to meet this challenge [12], however, the presence of large amounts of the inactive impair the photocatalytic support will activity. Nanocrystalline TiO₂ synthesized with ionic liquid and surfactant molecules shows remarkable stability against calcination [14] but this method is expensive and inconvenient. The supercritical method is also very promising for the enhancement of the thermal stability of TiO₂ [16–18]. Lu et al. [16] prepared Fe-TiO₂ by supercritical ethanol drying, which stabilized anatase up to 800 °C.

Non-metal doping such as N, S, and F doping is commonly used to increase the photocatalytic activity of TiO₂ [19–21]. Recent results have shown that phosphorous-doping or phosphate-modification can effectively increase the photocatalytic activity of TiO₂ and several authors have also addressed its excellent thermal stability [22-25]. Korosi et al. [24] found that phosphate-modified titanium remained in the anatase phase at 700 °C. Li et al. [25] reported that the P species hindered particle growth in anatase and increases the temperature of anatase-to-rutile phase transformation. We have also optimized the phosphorous effect to enhance the thermal stability of titania [26]. In this work, we prepared phosphorous-modified TiO₂ by a simple hydrothermal method. It retains the anatase phase even after calcination at 950 °C and it also retains a high surface area. The TiO₂ phase transition was inhibited by the presence of P-species on its surface. A variety of contaminants can be effectively eliminated on P-TiO₂ and the reactive oxidizing species involved is characterized in this study.

1 Experimental

1.1 Catalyst preparation

To synthesize phosphorous-modified TiO₂, 10.2 g tetrabutyl titanate was dissolved in 50 ml ethanol, and then this solution was added dropwise to 20 ml phosphorous acid solution under vigorous stirring. The P/TiO₂ molar ratio in the resulting suspensions was 0.02, 0.04, and 0.08, respectively. After being stirred for 2 h, the mixture was transferred to a 100 ml Teflon-lined stainless steel autoclave, followed by a hydrothermal treatment at 260 °C for 24 h. After the reaction, the powder sample was filtered, rinsed with ethanol and de-ionized water, and dried in oven at 110 °C for 12 h. The sample was denoted as Px, where x represents the P/Ti molar ratio percentage. Subsequently, the powder was calcined at required temperatures for 3 h and labeled Px-T, where T represents the calcination temperature. Pure TiO₂ without phosphor was prepared by the same procedure except that tetrabutyl titanate was hydrolyzed in pure water.

1.2 Characterization techniques

X-ray diffraction (XRD) patterns were acquired on a Rigaku D/MAX-200 diffractometer with Ni-filtered Cu K_{α} radiation at 40 kV and 100 mA. X-ray photoelectron (XPS) spectra were obtained on a Kratos Axis Ultra System with monochromatic Al K_{α} X-rays (1486.6 eV). The surface area was determined using a Micromeritics ASAP 2010.

The terephthalic acid photoluminescence probing technique (TAPL) was used to detect hydroxyl radicals (•OH) as discussed in Ref. [27]. The catalyst powder (20 mg) was suspended in 80 ml of aqueous solution containing 0.01 mol/L NaOH and 3.0 mmol/L terephthalic acid. Before exposure to UV light irradiation, the suspension was stirred in the dark for 30 min. Then, 5.0 ml of solution was removed every 30 min and TiO₂ was separated from the solution using the centrifugation method. The remaining clear liquid was used for fluorescence spectroscopy measurements with a Hitachi F4500 spectrometer.

1.3 Photocatalytic activity test

Test A: methylene blue (MB, $C_{16}H_{18}N_3S$) degradation. The photocatalytic decomposition of MB was performed under UV irradiation. UV illumination was provided by a 6 W medium-pressure mercury lamp with a main emission peak at 254 nm. The catalyst powder (50.0 mg) was dispersed in 200 ml aqueous MB (1.2×10^{-5} mol/L). The photocatalytic activity of the catalysts was determined after magnetically stirring the suspension for 1 h in the dark to achieve an adsorption-desorption equilibrium. At given time intervals, 4 ml of the suspension was removed and immediately centrifuged, and the light absorption of the clear solution was measured at 665 nm by UV-vis spectroscopy.

Test B: 4-chlorophenol (4CP) dechlorination. The same light source mentioned above was used for 4CP dechlorination. The catalyst powder (50.0 mg) was dispersed in a 200 ml 4CP solution (2.5×10^{-4} mol/L). At given time intervals, aliquots of the suspension were removed and subjected to filtration through a 0.22 µm syringe filter (Satorius PES) to remove the catalyst powder. The concentration of 4CP was determined by HPLC (Agilent 1200 series) using a C18 column. A mixture of acetonitrile and deionized water (50%, *v*/*v*) was used as the mobile phase.

Test C: bacteria inactivation. Escherichia coli MC1061 (E. coli, purchased from The Institute of Microbiology, Chinese Academy of Sciences) was used as a model bacterium for this evaluation. In order to prepare stock cultures stored at -80 °C, equal amounts of culture and freezing mixture added together and were incubated in LB nutrient broth at 37 °C for 30-60 min. The samples were dispensed into 1.5 ml sterile plastic screw capped tubes, and frozen. The stock solution (400 µl) was inoculated into 50 ml LB nutrient broth and grown at 37 °C for 5 h under constant agitation. Then the suspension was centrifuged at 3000 rpm for 8 min. The obtained pellet was washed with saline for two times and redispersed into saline water. Cell suspension was adjusted to $OD_{600} = 0.6$ and diluted ten times by saline to form the test suspension (corresponding to 5×10^7 -1 $\times 10^8$ CFU/ml). The catalyst (40 mg) was dispersed in a 80 ml E. coli suspension with an initial concentration of approximately 1×10^8 colony forming units per milliliter (CFU/ml). UV illumination was provided by a 100 W high pressure mercury lamp with a main emission peak at 365 nm. A 360 nm cut-off filter was used to remove irradiation below 360 nm. At each time interval, aliquots of the E. coli suspension were removed and serial dilutions in saline solution were prepared if necessary. To determine the cell viability, 200 µl of the E. coli suspension were spread onto LB agar plates. All the plates were incubated at 37 °C for 16 h before enumeration.

2 Results and discussion

2.1 State of phosphorous in P-TiO₂

In an earlier study by our group [28], we characterized and discussed the state of phosphorous in P-TiO₂. Most phosphorous was present as PO_4^{3-} , and this was bound to the surface of the TiO₂ nanoparticles. Some P was doped into the bulk of TiO₂ leading to the formation of a Ti–O–P bond. This is shown by the diffuse-reflection spectrum (DRS) of P-TiO₂. Compared with pure TiO₂ the absorption edge of P-TiO₂ shows a trivial red shift of several nanometers. Additionally, XPS evidence confirms the presence of a Ti-O-P bond. The Ti $2p_{3/2}$ binding energy moves from 458.4 eV in pure TiO₂ to 458.9 eV in P8 since P⁵⁺ is more electronegative than Ti⁴⁺. For more details please see Ref. [28].

2.2 Phase transformation behavior of P-TiO₂ and pure TiO₂

The evolution of the crystallographic structure is shown in Fig. 1. P2 and the pure TiO₂ synthesized by hydrothermal treatment are both in the anatase phase. The rutile diffraction peaks emerged after the pure TiO₂ was calcined at 650 °C. The rutile content gradually increases with the calcination temperature and the pure TiO₂ converts to rutile completely at 800 °C. By comparison, the phase transformation in P2 takes place at 950 °C. The crystal sizes and phase content of all the samples are summarized in Table 1. The rutile content in P4-950 is significantly lower than that in P2-950. Additionally, the phase transformation is further delayed to 1000 °C for P8. All these results indicate that the increased phosphorous content is likely to retard the formation of rutile.



Fig. 1. XRD patterns of pure TiO_2 (a) and P2 (b) before and after calcination.

The transformation temperature of $P-TiO_2$ and pure TiO_2 is different and the transformation process is different as well. Upon calcination, the particle size of pure TiO_2 rapidly

Sample	Crystal size ^a (nm)		Phase content ^b (%)	
	Anatase	Rutile	Anatase	Rutile
TiO ₂	19.3	_	100	_
TiO ₂ -650	28.6	92.8	58.6	41.4
TiO ₂ -700	27.7	87.5	12.9	87.1
TiO ₂ -800	_	>100	_	100
P2	14.5	_	100	_
P2-700	19.6	_	100	_
P2-800	25.0	_	100	_
P2-900	53.1	_	100	_
P2-950	63.5	78.5	32.6	67.4
P4-900	53.8	_	100	_
P4-950	62.2	74.1	81.1	18.9
P4-1000	61.3	80.1	28.1	71.9
P8-900	54.1	_	100	_
P8-950	74.8	_	100	_
P8-1000	65.5	77.9	33.1	66.9

^aThe average crystal size of TiO_2 was determined by the broadening of the XRD peaks using the Scherrer equation.

^bThe phase content of TiO₂ was obtained using the formulae $W_{\rm R} = 1/[1 + 0.884(A_{\rm A}/A_{\rm R})]$ and $W_{\rm A} = 1 - W_{\rm R}$, where $W_{\rm A}$ and $W_{\rm R}$ are the content of anatase and rutile, respectively, and $A_{\rm A}$ and $A_{\rm R}$ represent the diffraction intensity of anatase (101) and rutile (110), respectively.

increases to 28.6 nm at 650 °C and at this temperature, rutile initially begins to form. The coexisting rutile in this sample is three times larger than anatase. By comparison, P2 at 800 °C retains a relatively small particle size (25.0 nm). Many researchers have demonstrated the inhibiting effect of phosphorous on particle growth [23,24,29]. However, after this temperature, the particle size of anatase grows quickly. P2-900 is two times as large as P2-800. The rutile particle size in P2-950 is only slightly larger than that of the coexisting anatase. To our surprise, the crystal size of anatase in P8-950 is 74.8 nm, which is much larger than the reported critical crystal size for the phase transformation [30,31]. This is most peculiar since anatase is believed to be a metastable phase that can exist as small size crystals. Here, we propose a possible mechanism of how the phosphorous species affects the phase transformation. In pure TiO₂, grain boundaries provide nucleation sites for rutile formation. The phase conversion is accompanied by simultaneous grain coalescence. One rutile particle consists of several anatase particles and thus the rutile particles are much larger than those of anatase. For P-TiO₂, the phosphate groups on the surface serve as a barrier for grain coalescence and thus prohibit this method of transformation. This is similar to that found by Zhang et al. who enhanced the thermal stability of TiO₂ by surface modification with La₂O₃ [32]. Above 800 °C, the P-TiO₂ particle size grows very quickly because of the condensation of P-O leading to

a local structure as in titanium phosphate. Li et al. [25] and Korosi et al. [29] found that titanium phosphate formed upon calcining P-TiO₂ at 900 °C. We did not detect the diffraction peaks of this compound in the XRD patterns probably because the P-content in our study was lower than theirs. However, it is reasonable to postulate that the phosphate groups on the surface may condense at such a high temperature to form a local structure such as titanium phosphate. Additionally, the anatase particles become larger and this trend is more obvious at a higher phosphorus content. By further increasing the annealing temperature, a phase transformation takes place within the single particles. Therefore, the rutile particle size is almost the same as its anatase precursor.

2.3 Photocatalytic activity assessment

MB is a typical dye commonly found in effluents from the textile industry. The degradation of MB on titania roughly follows a pseudo-first-order reaction. The kinetic curves are shown in Fig. 2 and the rate constants are shown



Fig. 2. Kinetic curves of MB degradation (a), 4CP dechlorination (b), and *E. coli* inactivation (c) on P25-900 (1), pure TiO_2 -900 (2), and P2-900 (3).

Table 1 Crystal sizes and phase content of pure TiO_2 and P-TiO_2before and after calcination

in Table 2. P2 is more photoactive toward MB degradation than P25 and pure titania. High temperature calcination resulted in a loss of activity for all the samples. The MB removal rate for P2-900 dropped to 20% that of P2 while P25-900 only had a removal rate 10% that of P25. The kinetic curve for pure TiO₂-900 is not included in Fig. 2 since MB degradation was negligible for this catalyst and it does not fit a first-order equation.

Table 2 Comparison of MB degradation, 4CP dechlorination and *E. coli* inactivation rate constants on pure TiO_2 , P- TiO_2 and P25 before and after calcination together with the BET surface area of these samples.

Sample	BET surface area (m ² /g)	$k_{\rm MB}/{\rm h}^{-1}$	k_{4CP}/h^{-1}	<i>E. coli</i> inactivation rate (h ⁻¹)
TiO ₂	59	0.612	0.339	1.33
P2	104	2.49	0.423	1.81
P25	55	1.33	0.157	5.13
TiO ₂ -800	13	0.33	0.282	1.17
P2-800	40	1.86	0.384	2.26
P25-800	12	0.52	0.112	1.70
TiO ₂ -900	1	_	0.204	0.49
P2-900	15	0.47	0.327	1.63
P25-900	1	0.13	0.060	0.69

4CP is widely used as an intermediate in the synthesis of pesticides and insecticides. For 4CP degradation, P2 and the pure sample show similar activity while P25 is not very efficient. The calcined sample P2-900 removed 81% of the 4CP, which is more than that of pure TiO₂-900 and P25-900 as these gave 64% and 26% 4CP degradation respectively within the same irradiation time.

Figure 2(c) compares the *E. coli* inactivation efficiency of these samples. For all the samples, the logarithm of the cell concentration decays linearly as the irradiation time increases and the slope of these curves are shown in Table 2. The rate of cell disinfection on P25 was quite fast and almost all the cells were killed within 60 min. The reason

may be that P25 powder is very fine and well-dispersed in the suspension. However, the advantage of phosphorousmodified titania was obvious after calcination. The inactivation ability of P2 did not change much after calcination at 900 °C, and it reduced the *E. coli* concentration from 1×10^8 to 1×10^3 CFU/ml while the calcined P25 and pure TiO₂ showed limited activity.

In summary, by the phosphorous modification of a TiO_2 photocatalyst the rate constants of the three abovementioned reactions increase by factors of 4.1, 1.25 and 1.36, respectively. For the 900 °C-calcined series these values are even higher since the unfavorable effect of annealing on P-TiO₂ is not as obvious as it is on pure TiO₂.

2.4 •OH detection by the TAPL probing technique

The TAPL technique is widely used for the detection of hydroxyl radicals. As shown in Fig. 3, the PL intensity of 2-hydroxyl-terephthalic acid increases linearly with irradiation time indicating the formation of active •OH. The ability of P2 to generate •OH radicals is about 33% higher than that of pure TiO₂ within the same time. In previous work, we measured the density of surface hydroxyl groups [28]. The number of hydroxyl groups for P2 was found to be 7.2×10^{20} /g, which is 24% higher than that of pure TiO₂ (5.8 × 10^{20} /g). This might account for the greater ability of P2 to produce •OH under illumination.

After annealing pure TiO₂ and P2 at 800 °C, we found a dramatic decrease in the PL intensity for both samples, which is more obvious for pure TiO₂. As shown in Fig. 4(a), the PL intensity of P2-800 is 2.7 times higher than that of pure TiO₂-800. The •OH is believed to be the dominant oxidant in these photocatalytic reactions, and this is the reason for the better activity of calcined-P2 during the elimination of pollutants. Phosphorous modification helps to keep TiO₂ in anatase phase, which contains a more active surface structure. The surface area of P2-800 is also much



Fig. 3. •OH-trapping PL spectra of pure TiO₂ (a) and P2 (b) suspension in the presence of 3 mmol/L terephthalic acid.



Fig. 4. •OH-trapping PL spectra of pure TiO₂-900 (a) and the P2-900 (b) suspension in the presence of 3 mmol/L terephthalic acid.

larger than that of TiO_2 -800 and this facilitates the production of •OH radicals and in turn this affects the degradation of organic pollutants

2.5 Possible reaction process

The mechanistic pathway of MB degradation by P-TiO₂ was determined by investigating the influence of different scavengers on the degradation rate. As shown in Fig. 5, the degradation rate decreased to some extent because of the addition of 100 mmol/L NaF but it still remained high (28.0/min). Fluoride strongly adsorbs onto the surface of TiO₂ catalysts. Therefore, the surface-bound or adsorbed •OH radicals (•OH_{ads}) and the substrate dye molecules on the surface of TiO₂ were mostly replaced by F⁻ [33]. We found that the percentage of MB adsorption on P-TiO₂ decreased from 28.5% to 7.9% after the addition of F⁻. This indicates that the adsorption of substrate molecules plays an important role in MB degradation but it only accounts for a part of the high efficiency of P-TiO₂.

KI is known to be a scavenger that reacts with valence band holes [2,34]. The photocatalytic rate was hardly affected by the addition of 20 mmol/L KI indicating that h^+ are not the active oxidative species involved in this photodegradation system. To determine the role of •OH in the bulk solution a photocatalytic reaction was carried out in



Fig. 5. Kinetic curves of MB degradation on P2.

the presence of 4×10^{-3} mol/L *t*-butanol. In this case, MB degradation was almost completely inhibited, which reveals the critical role of bulk •OH. When the reaction was carried out in a trace amount of KBrO₃ the degradation rate showed an obvious increase. KBrO₃ is a stronger electron acceptor than O₂ and prevents electron-hole recombination by trapping electrons [35].

From the above analysis, we obtained an outline of the photocatalytic behavior of P-TiO₂. Both pure TiO₂ and P-TiO₂ are well-crystalline after the hydrothermal process. UV-Vis reflection spectra of the two samples do not indicate much difference indicating that they have the same band structure. Therefore, the difference in photocatalytic activity is due to their surface property. Most of the phosphorous species exist as phosphate on the surface of the TiO₂ nanoparticles. The phosphate ions replace some of the surface hydroxyl groups and, therefore, the hydroxyl group density per unit area decreases. However, this undesirable outcome is compensated for by an increase in the surface area. Finally, as a result of these two opposite effects, the number of hydroxyl groups per gram for P2 increases by 33% compared with pure TiO₂. The increase in •OH-generating ability for P2 by 24% corresponds well with this data. The MB degradation performance in the presence of scavengers demonstrates that •OH is the main oxidative species involved in the photocatalytic reaction. Three reactions were conducted to study the photoactivity of P-TiO₂. Phosphorous modification has an optimizing effect in all the reactions but to a different extent. MB is strongly absorbed on the surface of P-TiO₂. The MB degradation rate constants of P2 increases about four times compared with that of pure TiO₂. The absorption of 4CP and E. coli on both kinds of TiO2 are almost the same. Therefore, the increase in 4CP degradation and E. coli inactivation is boosted by 25% and 36%, respectively.

By phosphorous modification the anatase-rutile conversion is greatly retarded. Additionally, the phase transformation processes in P-TiO₂ and pure TiO₂ are different. The transformation of anatase in P-TiO₂ occurs after the sample has been heavily sintered while a phase conversion of pure TiO₂ takes place when the particles are less than 30 nm. This interesting phenomenon is interpreted as a function of the phosphate groups on the surface of TiO₂. When the calcination temperature is lower than 800 °C phosphate exists as a barrier on the surface and this inhibits grain coalescence. According to literature, rutile is initially formed at these grain border sites. The barrier effect of phosphate thus hinders the nucleation of rutile at these sites. By increasing the calcination temperature to 900 °C, condensation occurs between the P-O bonds and this leads to ultra large anatase nanoparticles. Since the anatase phase is retained, P-TiO₂ exhibits superior activity compared with pure TiO₂ and P25 after calcination at the same temperature.

3 Conclusions

This study reveals that phosphorous-modified TiO₂ is very effective for the degradation of water pollutants such as MB, 4CP, and *E. coli*. The main active species in the P-TiO₂ system that attacks the substrate molecule is free •OH radicals. We also demonstrate that P-TiO₂ has a high capacity for generating •OH radicals under illumination. This excellent feature is probably due to its large surface area and abundant surface hydroxyl groups. Phosphorous modification also enhances the thermal stability of anatase. The phase transformation from anatase to rutile does not occur until 950 °C. Since P-TiO₂ retains its anatase phase at 900 °C it naturally shows promising performance for the degradation of organic pollutants and the inactivation of *E. coli*. The excellent thermal stability of P-TiO₂ is promising for its application in antibacterial ceramics.

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