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# 3-硝基邻苯二甲酸锆的制备、热分解机理及非等温反应动力学

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**摘要:** 用 3-硝基邻苯二甲酸、氢氧化钠和硝酸氧锆为原料, 制备了 3-硝基邻苯二甲酸锆, 采用元素分析、X 射线 荧光衍射和 FT-IR 对其结构进行了表征. 用 TG-DTG 以及变温固相原位反应池/傅里叶变换红外光谱(RSFT-IR) 联用技术研究了 3-硝基邻苯二甲酸锆的热分解机理, 对主分解反应的 DTG 峰进行了数学处理, 计算得到了动力 学参数和动力学方程. 结果表明, 3-硝基邻苯二甲酸锆的分解反应总共有 4 个阶段, 其中主分解反应发生在第 2 阶段, 主分解反应的表观活化能 *E*<sub>a</sub> 与指前因子 *A* 分别为 158.84 kJ·mol<sup>-1</sup>和 10<sup>945</sup> s<sup>-1</sup>, 主分解阶段的反应机理服从 一级 Mample 法则, 主分解反应的动力学方程为 dα/dt=10<sup>945</sup>(1-α)e<sup>-1.91x1047</sup>.

关键词: 3-硝基邻苯二甲酸锆; 热分解机理; 非等温反应动力学 中图分类号: O643

# Preparation, Thermal Behavior and Non-isothermal Decomposition Reaction Kinetics of Zr(3-NO<sub>2</sub>-PHT)<sub>2</sub>·2H<sub>2</sub>O

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**Abstract:** Zirconium 3-nitrophthalate  $(Zr(3-NO_2-PHT)_2 \cdot 2H_2O)$  was synthesized using 3-nitrophthalic acid, sodium hydroxide, and zirconyl nitrate as raw materials. Its structure was determined by elemental analysis, X-ray fluorescence and FT-IR spectra. The thermal decomposition mechanism and kinetic parameters of the decomposition reaction for  $Zr(3-NO_2-PHT)_2 \cdot 2H_2O$  were investigated by temperature-programmed TG-DTG and condensed-phase thermolysis/FT-IR techniques. A kinetic equation for the decomposition reaction was obtained. The results showed that  $Zr(3-NO_2-PHT)_2 \cdot 2H_2O$  underwent a four-stage decomposition process and that the main decomposition reaction occurred during the second process. The apparent activation energy ( $E_a$ ) and pre-exponential factor (A) of the main decomposition reaction are 158.84 kJ·mol<sup>-1</sup> and 10<sup>945</sup> s<sup>-1</sup>, respectively. The kinetic equation can thus be expressed as:  $d\alpha/dt=10^{945}(1-\alpha)e^{-191\times 0^{47}}$ .

Key Words: Zr(3-NO<sub>2</sub>-PHT)<sub>2</sub>·2H<sub>2</sub>O; Thermal decomposition mechanism; Nonisothermal reaction kinetics

In general, aluminum powder and aluminum oxide are added in double base propellants or RDX-CMDB propellants as combustion instability inhibitors. However, much more attention has been paid on the development and research on other combustion instability inhibitors with the development of low signature propellent. Some high melting-point carbides and oxides of metals were added in double base propellants or RDX-CMDB propellants as combustion instability inhibitors by researchers<sup>[1–3]</sup>. The use of ZrC and ZrO<sub>2</sub> had a minimal effect on smokeless performance and fine effect on inhibiting combustion instability. However, organic zirconium compounds have not been reported. The decomposition products of organic zirconium compounds can effectively suppress combustion instability and had assistant catalysis according to our prior study<sup>[4]</sup>. In order to provide deeper insight into the mechanism of inhibiting function and catalysis, it is essential to investigate its thermal decomposition behavior

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and kinetics. In this paper, a new compound  $Zr(3-NO_2-PHT)_2 \cdot 2H_2O$  was prepared, its structure was determined and the thermal behavior and non-isothermal decomposition reaction kinetics were studied.

### **1** Experimental

## 1.1 Sample

All chemicals used in the synthesis were analytical-grade commercial products and were used without further purification. The title compound used in this research was prepared according to the following method: an appropriate amount of 3-nitrophthalic acid was added to the distilled water, stirred and titrated with the sodium hydroxide aqueous solution at 333 K until pH reached about 6. Then the solution of zirconyl nitrate was gradually dropped into the prepared mixture with stirring at 333 K for about 3 h, and a white precipitate was obtained. The precipitate was washed with distilled water and dried at 333 K. The title compound was obtained and kept in a vacuum desiccator before use. Element analysis (%), calcd. (found) for Zr(3-NO2-PHT)2·2H2O: C 35.35 (34.31), H 1.84 (2.47), N 5.15 (4.91), O 41.25 (40.90), Zr 16.41 (17.41). IR(KBr): 1718 cm<sup>-1</sup> ( $\nu_{-C=0}$ ) and 2500-4000 cm<sup>-1</sup> (v<sub>0-H</sub>) vanish, 1560 cm<sup>-1</sup> (v<sup>as</sup>-coo), 1409 cm<sup>-1</sup>  $(\nu_{-COO}^{s})$ , and 3406 cm<sup>-1</sup>  $(\nu_{O-H})$  appear, 1535 cm<sup>-1</sup>  $(\nu_{as}^{as})$  and 1351 cm<sup>-1</sup> ( $\nu_{-NO_2}^s$ ) do not shift. The structure of Zr(3-NO<sub>2</sub>-PHT)<sub>2</sub>. 2H<sub>2</sub>O is shown in Fig.1.

### 1.2 Equipment and conditions

TG-DTG curves under the condition of flowing nitrogen gas (purity, 99.999%; flowing rate, 60 cm<sup>3</sup> ·min <sup>-1</sup>; atmospheric pressure) were obtained by using a TA2950 thermal analyzer (TA Co., USA). The conditions of TG-DTG were as follows: the mass of the sample is about 1 mg; heating rates ( $\beta$ ) were 2.5, 5, 10, and 20 K ·min<sup>-1</sup>.

Thermolysis/RSFT-IR measurements were conducted by using a model NEXUS 870 FT-IR spetrophoptometer (Nicolet Instruments Co., USA) and situthermolysis cell (Xiamen University, China) with the temperate range of 293–723 K and the heating rate of 10 K  $\cdot$  min<sup>-1</sup>. KBr pellet samples (about 0.7 mg of Zr(3-NO<sub>2</sub>-PHT)<sub>2</sub> $\cdot$ 2H<sub>2</sub>O and 150 mg of KBr) were used. IR spectra of ZrO(NO)<sub>3</sub> $\cdot$ 2H<sub>2</sub>O in the range of 4000–400 cm<sup>-1</sup> were acquired by a model DTGS detector at a rate of 11 files  $\cdot$ min<sup>-1</sup> and 8 scans  $\cdot$ file<sup>-1</sup> with a resolution of 4 cm<sup>-1</sup>. The main gaseous products were determined by the T-jump/FT-IR, which was used on a Nicolet 60 SXR FT-IR spectrometer equipped with an MCT-A detector.

## 2 Results and discussion



Fig.1 Structure of Zr(3-NO<sub>2</sub>-PHT)<sub>2</sub>·2H<sub>2</sub>O



Fig.2 TG-DTG curves of  $Zr(3-NO_2-PHT)_2 \cdot 2H_2O$  at a heating rate ( $\beta$ ) of 10 K · min<sup>-1</sup>

### 2.1 Thermal behaviors

The typical TG-DTG curves of Zr(3-NO<sub>2</sub>-PHT)<sub>2</sub>·2H<sub>2</sub>O are shown in Fig.2. From Fig.2, it can be found that there are four mass loss stages in TG curve. The mass loss in the temperature range 323-373 K is attributed to the loss of adsorbent water. The first stage begins at about 373 K and stops at 473 K, accompanied with 6.39% mass loss, which is in agreement with the theoretical value of the mass loss of 6.63%, corresponding to the mass of 2H<sub>2</sub>O. The second stage begins at 523 K and stops at 723 K, accompanied with 25.54% mass loss. It is in agreement with the theoretical value of the mass loss of 24.69% and the residue amounts are ZrOCO3<sup>[5]</sup> and carbon. The third and forth stages in the temperature range 723-1173 K are attributed to the decomposition of ZrOCO<sub>3</sub> and the oxidation of a few of carbon. At the end of decomposition process, the residue amounts to 43.39% (ZrO<sub>2</sub>+C). Additionly, from the DTG curves of Zr (3-NO<sub>2</sub>-PHT)<sub>2</sub>·2H<sub>2</sub>O at different heating rates as shown in Fig.3, we can seen that the peak temperature of DTG curve augments with the increase of the heating rate.

The IR spectra and characteristic absorption peak intensities of the condensed phase decomposition products of Zr (3-NO<sub>2</sub>-PHT)<sub>2</sub>·2H<sub>2</sub>O at different temperatures are shown in Figs.4 and 5, respectively. From Figs.4 and 5, one can find that the intensity of the 3406 cm<sup>-1</sup> ( $\nu_{O-H}$ ) weaken rapidly at 473.2 K and the intensity of



Fig.3 DTG curves of Zr(3-NO<sub>2</sub>-PHT)<sub>2</sub>·2H<sub>2</sub>O at different heating rates

 $\beta/(K \cdot min^{-1})$ : a) 2.5; b) 5; c) 10; d) 20



Fig.4 IR spectra of the condensed phase decomposition products of Zr(3-NO<sub>2</sub>-PHT)<sub>2</sub>·2H<sub>2</sub>O at various temperatures

the 1560 cm<sup>-1</sup> ( $\nu^{as}_{-coo}$ ), 1409 cm<sup>-1</sup> ( $\nu^{s}_{-coo}$ ), 1535 cm<sup>-1</sup> ( $\nu^{as}_{-NO_2}$ ), and 1351 cm<sup>-1</sup> ( $\nu^{s}_{-NO_2}$ ) weaken rapidly in the temperature range of 473.2–623.6 K. This indicates that the main decomposition process of compound and the break of C—NO<sub>2</sub> bond occur in the second stage. In addition, the intensity of the 1480 cm<sup>-1</sup> ( $\nu_{cO_3^{-1}}$ ) strengthens rapidly in the temperature range 473.2–706.9 K because of the appearance of ZrOCO<sub>3</sub><sup>[6-8]</sup>.

On the basis of above-mentioned experimental results, the thermal decomposition mechanism of  $Zr(3-NO_2-PHT)_2 \cdot 2H_2O$  can be expressed as:

$$[Zr(3-NO_{2}-PHT)_{2} \cdot 2H_{2}O] \xrightarrow{323-473 \text{ K}}_{6.39\%}$$

$$[Zr(3-NO_{2}-PHT)] \xrightarrow{473-723 \text{ K}}_{25.54\%}$$

$$ZrOCO_{3}+C \xrightarrow{723-1173 \text{ K}}_{20.25\%}$$

$$ZrO_{2}+C$$

#### 2.2 Non-isothermal calculation kinetics

In order to obtain the most probable mechanism function and the corresponding kinetic parameters for the main decomposition process of the compound, three integral methods and three differential methods listed in Table 1 are employed<sup>[0–20]</sup>.

The values of activation energy  $(E_a)$  were obtained by intergral isoconversional nonlinear method with conversion degree ( $\alpha$ ) changing from 0.02 to 1.00 and the  $E_a-\alpha$  relation is shown in



Fig.5 IR characteristic absorption peak intensity of the condensed phase decomposition products of  $Zr(3-NO_2-PHT)_2$ . 2H<sub>2</sub>O at different frequencies

 $\nu/{\rm cm^{-1}\!:}$ a) 3406, b) 1409, c) 1535, d) 1351, e) 1480

Table 1 Kinetic analysis methods and corresponding

	equations <sup>[9-20]</sup> Method     Equation       eneral integral $\ln[G(\alpha)/T^2] = \ln[AR/\beta E](1-2RT/E)] - E/RT$ (1)       atava-Šesták $\lg[G(\alpha)] = \lg[A_s E_s \beta R] - 2.315 - 0.4567 E_s RT$ (2)       vnn-Wall-Ozawa $\lg \beta = \lg \{AE/[RG(\alpha)]\} - 2.315 - 0.4567 E/RT$ (3)					
Method	Equation					
general integral	$\ln[G(\alpha)/T^2] = \ln[AR/\beta E](1-2RT/E)] - E/RT$	(1)				
Šatava-Šesták	$lg[G(\alpha)] = lg[A_sE_s/\beta R] - 2.315 - 0.4567E_s/RT$	(2)				
Flynn-Wall-Ozawa	$lg\beta=lg{AE/[RG(\alpha)]}-2.315-0.4567E/RT$	(3)				
Achar-Brindley	$\ln\{d\alpha/[f(\alpha)dT]\}=\ln A/\beta - E_a/RT$	(4)				
differential equation	$\ln\{(d\alpha/dT)/[f(\alpha)[E(T-T_0)/RT^2+1]\}=\ln(A/\beta)-E/R$	(5)				
Kissinger	$\ln(\beta/T_{pi}^2) = \ln(A_k R/E_k) - E_k/RT_{pi}$ (i=1, 2, 3, 4)	(6)				
$\alpha$ is fractional decomp	osition, T is temperature (K) at time $t$ , $T_0$ is the initia	l point				
at which DTG curve	deviates from the baseline, $R$ is the gas constant, $A$	is the				
pre-exponential factor,	E is the apparent activation energy, $\beta$ is the heating	g rate,				
$f(\alpha)$ and $G(\alpha)$ are the d	ifferential and integral mechanism functions, respec	tively,				

 $T_p$  is the peak temperature of DTG curve. The data need for the equations of the intergral and differential methods, *i*,  $\alpha_p \beta$ ,  $T_p T_p$ ,  $(d\alpha/dT)_i$  (*i*=1, 2, 3, · · · , 50), are

obtained from the DTG curves and summarized in Table 2.

Fig.6. It indicates that the activation energy of the decomposition process changes greatly by diverse level with an increase in the conversion degree, except for the section of  $\alpha$ =0.04–0.98, in which activation energy changes faintly, and it means that the decomposition mechanism of the process does not involve transference in essence, or the transference can be ignored. Therefore, it is feasible to research into the reaction mechanism and kinetics in the section of  $\alpha$ =0.04–0.98.

Forty-one types of kinetic model functions in Ref.[9] and the original data tabulated in Table 2 were put into Eqs. (1)–(6), respectively, for calculations. The values of  $E_{av}$  lgA, linear correlation coefficient (*r*), and standard mean square deviation (*Q*) can be calculated on the computer with linear least-squares method at various heating rates of 2.5, 5, 10, 20 K · min<sup>-1</sup>. The most probable mechanism function is selected by the better values of *r* and *Q* taken from Ref. [9]. The results of satisfying the conditions mentioned above are listed in Table 3.

The values of  $E_a$  and lgA obtained from a single non-isothermal DTG curve are in approximately good agreement with the values calculated by Kissinger's method and Flynn-Wall-Ozawa's method. Therefore, a conclusion can be drawn that the reaction mecha -nism of the main decomposition process of Zr (3-NO<sub>2</sub>-PHT)<sub>2</sub>·2H<sub>2</sub>O is controlled by Mample Law (*n*=1). Substituting *f* 



Fig. 6  $E_a$ - $\alpha$  curve obtained by intergral isoconversional nonlinear method

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α	β=2.5	$\beta=2.5 \text{ K} \cdot \text{min}^{-1}$		$\beta=5 \text{ K} \cdot \text{min}^{-1}$		$\beta=10 \text{ K} \cdot \text{min}^{-1}$		$\beta = 20 \text{ K} \cdot \text{min}^{-1}$	
	<i>T/</i> K	$10^{3}(d\alpha/dT)/K^{-1}$	<i>T</i> /K	$10^{3}(d\alpha/dT)/K^{-1}$	<i>T</i> /K	$10^{3}(d\alpha/dT)/K^{-1}$	<i>T</i> /K	$10^{3}(d\alpha/dT)/K^{-1}$	
0.02	572.23	1.85	579.71	1.69	603.52	2.30	607.46	1.65	
0.04	583.05	2.33	591.53	2.07	612.22	2.79	619.57	2.10	
0.06	590.16	3.22	599.72	2.90	618.32	3.69	627.41	2.93	
0.08	595.66	4.10	605.69	3.85	623.20	4.45	633.47	3.66	
0.10	600.05	4.57	610.29	4.75	627.36	5.12	638.44	4.39	
0.12	604.41	6.43	614.17	5.51	631.04	5.76	642.64	5.09	
0.14	606.83	7.17	617.58	6.16	634.33	6.36	646.33	5.76	
0.16	610.12	6.93	620.68	6.77	637.34	6.97	649.61	6.38	
0.18	612.69	7.86	623.50	7.39	640.08	7.54	652.61	6.89	
0.20	615.21	8.43	626.10	7.94	642.65	8.08	655.42	7.36	
0.22	617.45	9.39	628.54	8.54	645.04	8.65	658.05	7.93	
0.24	619.48	10.13	630.79	9.18	647.28	9.25	660.47	8.56	
0.26	621.40	10.67	632.90	9.87	649.37	9.89	662.73	9.19	
0.28	623.23	11.15	634.85	10.53	651.33	10.51	664.83	9.86	
0.30	624.99	14.02	636.70	11.15	653.18	11.22	666.79	10.51	
0.32	626.19	20.68	638.44	11.81	654.90	11.91	668.64	11.09	
0.34	627.00	16.93	640.09	12.47	656.54	12.51	670.40	11.63	
0.36	629.18	9.61	641.65	13.12	658.10	13.17	672.08	12.24	
0.38	631.17	11.24	643.14	13.75	659.58	13.85	673.67	12.87	
0.40	632.78	13.25	644.56	14.40	660.99	14.45	675.19	13.43	
0.42	634.20	14.62	645.92	15.05	662.35	14.99	676.65	14.04	
0.44	635.52	15.51	647.22	15.63	663.66	15.57	678.04	14.66	
0.46	636.78	16.41	648.48	16.13	664.92	16.13	679.38	15.15	
0.48	637.96	17.32	649.70	16.67	666.14	16.74	680.68	15.69	
0.50	639.09	18.11	650.88	17.25	667.31	17.24	681.93	16.20	
0.52	640.17	18.69	652.02	17.70	668.46	17.55	683.15	16.60	
0.54	641.23	19.14	653.14	18.10	669.59	17.94	684.34	17.02	
0.56	642.26	19.42	654.23	18.52	670.69	18.35	685.50	17.47	
0.58	643.29	19.61	655.30	18.78	671.77	18.61	686.63	17.78	
0.60	644.30	19.90	656.36	19.05	672.84	18.78	687.75	17.94	
0.62	645.30	20.20	657.40	19.32	673.90	18.87	688.86	18.10	
0.64	646.28	20.31	658.43	19.32	674.96	18.87	689.96	18.27	
0.66	647.27	20.10	659.47	19.32	676.02	18.87	691.05	18.27	
0.68	648.27	19.90	660.50	19.32	677.08	18.78	692.15	18.10	
0.70	649.28	19.80	661.54	19.05	678.15	18.52	693.26	17.86	
0.72	650.29	19.61	662.60	18.78	679.24	18.18	694.39	17.62	
0.74	651.32	19.14	663.67	18.44	680.35	17.70	695.53	17.25	
0.76	652.38	18.61	664.77	17.94	681.50	17.17	696.71	16.81	
0.78	653.47	18.02	665.90	17.32	682.68	16.54	697.91	16.27	
0.80	654.60	17.25	667.08	16.67	683.92	15.64	699.17	15.57	
0.82	655.79	16.22	668.30	15.83	685.24	14.67	700.48	14.78	
0.84	657.07	15.06	669.61	14.78	686.65	13.54	701.88	13.77	
0.86	658.45	13.87	671.01	13.64	688.20	12.30	703.39	12.61	
0.88	659.96	12.47	672.55	12.31	689.91	11.03	705.06	11.25	
0.90	661.67	10.80	674.27	10.89	691.84	9.51	706.96	9.65	
0.92	663.69	9.02	676.24	9.24	694.15	7.78	709.24	7.91	
0.94	666.15	7.08	678.64	7.32	697.05	5.89	712.08	6.02	
0.96	669.47	4.85	681.81	5.15	701.15	3.77	716.08	3.89	
0.98	674.90	2.29	686.83	2.30	708.68	1.64	723.25	1.72	
1.00	697.35	0.89	719 35	0.62	741 15	0.62	753 75	0.66	

T<sub>p</sub>=654.85 K

Table 2Basic data for the main decomposition process of  $Zr(3-NO_2-PHT)_2 \cdot 2H_2O$ 

 $(\alpha)(=1-\alpha), E_a(=158.84 \text{ kJ} \cdot \text{mol}^{-1}), \text{ and } A(=10^{925} \text{ s}^{-1}) \text{ into Eq.}(7):$  $d\alpha/dt=Af(\alpha)e^{-E_d/RT}$  (7)

T<sub>p</sub>=646.05 K

And the kinetic equation of the main decomposition reaction of  $[Zr(3-NO_2-PHT)(H_2O)_2]$  may be described as:

T<sub>p</sub>=690.95 K

T<sub>p</sub>=667.95 K

decomposition process of Zr(3-NO <sub>2</sub> -PHT) <sub>2</sub> ·2H <sub>2</sub> O								
Method	$\beta/(K \cdot min^{-1})$	$E_a/(kJ \cdot mol^{-1})$	$lg(A/s^{-1})$	r	Q			
general integrate	2.5	153.81	9.75	0.9988	0.1114			
	5	153.12	9.75	0.9982	0.1708			
	10	161.86	10.42	0.9991	0.0866			
	20	156.52	10.02	0.9984	0.1495			
Šatava-Šesták	2.5	156.21	9.58	0.9989	0.0219			
	5	155.72	9.98	0.9984	0.0336			
	10	164.33	10.63	0.9992	0.0165			
	20	159.44	10.27	0.9986	0.0294			
Achar-Brindley	2.5	157.79	10.09	0.9887	1.1516			
	5	162.24	10.49	0.9946	0.5793			
	10	156.22	9.97	0.9866	1.2100			
	20	161.21	10.38	0.9896	1.0559			
differential equation	2.5	158.93	8.92	0.9888	1.1520			
	5	163.52	9.33	0.9946	0.5831			
	10	157.72	8.84	0.9869	1.2068			
	20	162.85	9.25	0.9898	1.0561			
mean		158.84	9.85					
Kissinger		163.09	10.48	0.9994	0.0025			
Flynn-Wall-Ozawa		165.65		0.9995	0.0005			

Table 3 Kinetic parameters obtained for the main

r: linear correlation coefficient, Q: standard mean square deviation

$$d\alpha/dt = 10^{9.85} (1 - \alpha) e^{-1.91 \times 10^{4/T}}$$
(8)

## **3** Conclusions

(1)  $Zr(3-NO_2-PHT)_2 \cdot 2H_2O$  was synthesized and the structure was determined.

(2) The decomposition process of  $Zr(3-NO_2-PHT)_2 \cdot 2H_2O$  had four stages and the main decomposition reaction occurred in the second stage. The mechanism of the thermal decomposition reaction of the compound was obtained.

(3) The kinetics of the main decomposition reaction of Zr(3-NO<sub>2</sub>-PHT)<sub>2</sub>·2H<sub>2</sub>O was investigated, and the kinetic model function in differential form, apparent activation energy, and preexponential constant of this reaction was  $1-\alpha$ , 158.84 kJ·mol<sup>-1</sup>, and  $10^{9.85}$  s<sup>-1</sup>, respectively.

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