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航空学报 » 1991, Vol. 12 » Issue (12):651-654 DOI:

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碳纤维复合材料电火花加工(EDM)机理究研

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INVESTIGATION ON MECHANISM FOR ELECTRICAL DISCHARGE MACHINING OF CARBON FIBRE COMPOSITE MATERIAL

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摘要 参考文献 相关文章

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摘要

关键词: 碳纤维复合材料 电火花加工

Abstract: This paper presents an investigation into feasibility of using Electro-Discharge Machining(EDM) as a means of machining carbon fibre composite material. Basically, it is found that the EDM process can easily machine the composite material with small current. The presence of non-conducting fibre in the composite material does not affect the machining efficiency. The non-conducting fibres turn into conducting fibres due to carbonization during the ionization stage.

Keywords: carbon fibre composite material electrical discharge machining

Received 1990-07-30; published 1991-12-25

引用本文:

王珉; W.S.Lau. 碳纤维复合材料电火花加工(EDM)机理究研[J]. 航空学报, 1991, 12(12): 651-654.

Wang Min; Lau W.S.. INVESTIGATION ON MECHANISM FOR ELECTRICAL DISCHARGE MACHINING OF CARBON FIBRE COMPOSITE MATERIAL[J]. Acta Aeronautica et Astronautica Sinica, 1991, 12(12): 651-654.

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