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镍基高温合金的磨削特征

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## GRINDING CHARACTERISTIC OF NICKEL BASED SUPERALLOY

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摘要

以GH4169高温合金为主要研究对象,论述了高温合金的磨削特征。由于高温合金的难磨性以及磨削时砂轮表面存在严重的粘附物,因而使磨削力和磨削温度显着增高,磨削比非常低。

关键词: 镍基高温合金 磨削 磨削特征

Abstract:

Superalloy GH4169 has been used as the main object of study to discuss the grinding characteristics of nickel based superalloy. Because the superalloy is difficult to grind and on the surface of grinding wheel there exists serious adhesive substance, the grinding force and temperature will increase remarkably, and the grinding ratio is very low.

Keywords: nickel-based super alloy grinding grinding characteristics

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