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THREE-DIMENSIONAL FLAW RECONSTRUCTION FROM WAVEFORMS MEASURED ON THE SIDE OF A CYLINDER

Masaki YAMADA¹⁾, Kenji MURAKAMI²⁾, Kazuyuki NAKAHATA³⁾ and Michihiro KITAHARA¹⁾

- 1) Dept. of Civil Eng., Tohoku Univ.
- 2) Nishimatu Construction Co. Ltd.
- 3) Faculty of Eng., Ehime Univ.

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A modified three-dimensional inverse scattering method is applied to reconstruct the shape of a three-dimensional flaw in a cylindrical specimen. In this modified method, a measurement plane is restricted to the plane perpendicular to the axis of the cylindrical specimen. Thus the cross-sectional image of the flaw can be obtained. By moving the measurement plane along the axis of the cylindrical specimen, the cross-sectional image is obtained for each measurement plane. The three-dimensional flaw image is reconstructed by piling up the obtained cross-sectional images. Cylindrical specimens with a cylindrical cavity model and with a hemi-spheroidal cavity model are prepared. The performance of the modified method to reconstruct the three-dimensional flaw is verified by using the experimentally measured waveforms.

Key Words: shape reconstruction, cross-sectional imaging, three-dimensional flaw, pulse-echo method

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