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## Production of Microbial Transglutaminase on Media Made from Sugar Cane Molasses and Glycerol

Oscar M. Portilla-Rivera<sup>1</sup>, Simón J. Téllez-Luis 1, José A. Ramírez de León <sup>1</sup> and Manuel Vázquez<sup>2</sup>\*

<sup>1</sup>Department of Food Science and Technology, UAM Reynosa-Aztlán, Autonomous University of Tamaulipas, Calle 16 y Lago de Chapala s/n, Col. Aztlán, Reynosa, MX-88740 Tamaulipas, Mexico Carbon sources including sugar cane molasses (60 g of total sugars per L), glycerol (60 g/L) and their mixture in a ratio of 1:1 (30 g/L of each) were evaluated. Time course of microbial growth, transglutaminase activity and carbon source consumption were determined every 24 h during 120 h of fermentations at three agitation speeds (200, 300 or 400 rpm). The results showed that with the increase in agitation speed, the biomass concentration increased up to 8.39 g/L in the medium containing sugar cane molasses alone or the mixture of molasses and glycerol. The highest transglutaminase activity was obtained at 400 rpm in the medium containing a mixture of molasses and glycerol, reaching 0.460 U/mL, while in the medium containing sugar cane molasses alone, the activity was 0.240 U/mL, and using glycerol alone it was 0.250 U/mL. These results show that sugar cane molasses is a suitable medium for transglutaminase production when it is combined with glycerol.

Key words: transglutaminase, glycerol, glucose, sugar cane molasses



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