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难降解芳烃化合物在超临界水中氧化的COD去除率的研究

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收稿日期 修回日期 网络版发布日期 接受日期

**摘要** Some aromatic compounds, phenol, aniline and nitrobenzene, were oxidized in supercritical water. It was experimentally found that the chemical oxygen demand (COD) removal efficiency of these organic compounds can achieve a high level more than 90% in a short residence time

at temperatures high enough. As temperature, pressure and residence time increase, the COD removal efficiencies of the organic compounds would all increase. It is also found that temperature and residence time offer greater influences on the oxidation process than pressure. The difficulty in oxidizing these three compounds is in the order of nitrobenzene > aniline > Phenol. In addition, it is extremely difficult to oxidize aniline and nitrobenzene to CO<sub>2</sub> and H<sub>2</sub>O at the temperature lower than 873.15 K and 923.15 K, respectively. Only at the temperature higher than 873.15 K and 923.15 K, respectively, the COD removal efficiencies of 90% of aniline and nitrobenzene can be achieved.

**关键词** [phenol](#) [aniline](#) [nitrobenzene](#) [supercritical water oxidation](#) [chemical oxygen demand](#)

分类号

**DOI:**

### COD Removal Efficiencies of Some Aromatic Compounds in Supercritical Water Oxidation

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Received Revised Online Accepted

**Abstract** Some aromatic compounds, phenol, aniline and nitrobenzene, were oxidized in supercritical water. It was experimentally found that the chemical oxygen demand (COD) removal efficiency of these organic compounds can achieve a high level more than 90% in a short residence time at temperatures high enough. As temperature, pressure and residence time increase, the COD removal efficiencies of the organic compounds would all increase. It is also found that temperature and residence time offer greater influences on the oxidation process than pressure. The difficulty in oxidizing these three compounds is in the order of nitrobenzene > aniline > Phenol. In addition, it is extremely difficult to oxidize aniline and nitrobenzene to CO<sub>2</sub> and H<sub>2</sub>O at the temperature lower than 873.15 K and 923.15 K, respectively. Only at the temperature higher than 873.15 K and 923.15 K, respectively, the COD removal efficiencies of 90% of aniline and nitrobenzene can be achieved.

**Key words** [phenol](#); [aniline](#); [nitrobenzene](#); [supercritical water oxidation](#); [chemical oxygen demand](#)

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