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### 纳米氧化锌在模拟煤气下吸附单质汞的实验研究

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#### Elemental mercury removal from syngas by nano-ZnO sorbent

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**摘要** 采用均匀沉淀法制备纳米氧化锌吸附剂, 并采用BET、XRD、XPS等分析手段对其进行表征。在固定床吸附实验台上, 研究了吸附剂在N<sub>2</sub>和模拟煤气气氛下对单质汞的吸附特性, 分析气体成分对纳米氧化锌脱汞性能的影响。结果表明, 纳米氧化锌在纯N<sub>2</sub>气氛下的脱汞效率较低, 以物理吸附为主; H<sub>2</sub>S的加入可以显著提高纳米氧化锌对汞的吸附, 停止通入H<sub>2</sub>S后, 脱汞效率仍能维持较长时间; CO和H<sub>2</sub>通过促进纳米氧化锌脱硫进而促进对汞的脱除。随着温度的提高, 纳米氧化锌表面形成的单质硫逐渐减少, 抑制了吸附剂对单质汞的吸附脱除。

**关键词:** 汞 纳米氧化锌 脱汞效率 煤气气氛

**Abstract:** Nano-ZnO sorbents synthesized by a homogeneous precipitation method were characterized by BET (Brunauer-Emmett-Teller), XRD (X-ray diffraction) as well as XPS (X-ray photoelectron spectroscopy) analysis. The adsorption of elemental mercury by nano-ZnO under nitrogen and simulated gas atmosphere was studied on a bench-scale fixed-bed apparatus. The effect of various gases on Hg<sup>0</sup> removal performance by nano-ZnO was analyzed. The results show that the mercury removal efficiency of the nano-ZnO is relatively poor in nitrogen atmosphere. The presence of H<sub>2</sub>S promotes the Hg<sup>0</sup> removal by nano-ZnO observably and the mercury removal efficiency can be maintained for a long time even after stopping pass into H<sub>2</sub>S. The presence of CO and H<sub>2</sub> promotes the Hg<sup>0</sup> removal because of desulfurization effect of nano-ZnO. As the temperature increases, the formation of elemental sulfur in the surface of the nano-ZnO decreases, which can suppress the removal of Hg<sup>0</sup> by sorbent.

**Key words:** elemental mercury nano-ZnO removal efficiency gas atmosphere

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