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### The sol-gel derived Co-Mn/TiO<sub>2</sub> catalysts for light olefins production

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### The sol-gel derived Co-Mn/TiO<sub>2</sub> catalysts for light olefins production

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**摘要** In this research work, two 30%(Co-Mn)/TiO<sub>2</sub> catalysts were prepared using sol-gel (catalyst A) and co-precipitation (catalyst B) methods. The activity and selectivity to C<sub>2-4</sub> light olefins in Fischer-Tropsch synthesis (FTS) has been studied in a fixed-bed reactor under different operational conditions. These operational conditions were: temperature 220~280 °C, and total pressure from 0.1~0.6 MPa. The optimum operating conditions were investigated after steady state. As the results shown, the catalyst A was more selective to C<sub>2-4</sub> olefins (58.7% in 260 °C) and catalyst B was more selective to C<sub>5+</sub> hydrocarbons. Characterization of both catalysts was carried out by using X-ray diffraction (XRD), scanning electron microscopy (SEM) and N<sub>2</sub> adsorption-desorption measurements methods.

**关键词:** Fischer-Tropsch synthesis light olefins characterization

**Abstract:** In this research work, two 30%(Co-Mn)/TiO<sub>2</sub> catalysts were prepared using sol-gel (catalyst A) and co-precipitation (catalyst B) methods. The activity and selectivity to C<sub>2-4</sub> light olefins in Fischer-Tropsch synthesis (FTS) has been studied in a fixed-bed reactor under different operational conditions. These operational conditions were: temperature 220~280 °C, and total pressure from 0.1~0.6 MPa. The optimum operating conditions were investigated after steady state. As the results shown, the catalyst A was more selective to C<sub>2-4</sub> olefins (58.7% in 260 °C) and catalyst B was more selective to C<sub>5+</sub> hydrocarbons. Characterization of both catalysts was carried out by using X-ray diffraction (XRD), scanning electron microscopy (SEM) and N<sub>2</sub> adsorption-desorption measurements methods.

**Key words:** Fischer-Tropsch synthesis light olefins characterization

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