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纳米掺杂Al₂O₃/ZrO₂等离子喷涂涂层的组织及性能

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摘要: 利用自行研制的纳米掺杂AZ-20热喷涂粉末, 采用大气等离子喷涂技术, 在35号钢基体上制备Al₂O₃/ZrO₂复合材料热障涂层, 对涂层的组织结构及性能进行分析。结果表明: 制备的涂层是由四方结构的t'-ZrO₂与六方结构的α-Al₂O₃构成的, 具有纳米晶与微米晶混晶组织; 涂层孔隙率为11.2%, 孔隙尺度较均匀; 涂层硬度HV₁₀₀为702, 抗磨损能力较常规AZ-20涂层高约25%; 涂层具有良好的隔热性能。

关键字: Al₂O₃/ZrO₂; 等离子喷涂; 热障涂层; 隔热性能

Microstructure and performance of nano-doping Al₂O₃/ZrO₂ plasma spray coatings

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Abstract: The thermal barrier coating of Al₂O₃/ZrO₂ composite coatings on 35# steel substrate were prepared by the air plasma spraying with self-developed AZ-20 nano-doping thermal spray powder. The coating consists of cubic t'-ZrO₂ and hexagonal structure α-Al₂O₃ in nanometer and micrometer; the coating has the uniform porosity of 11.2% and hardness HV100 of 702. Its antiwear ability succeeds that of AZ-20 by about 25%; the coating has good thermal insulation performance.

Key words: Al₂O₃/ZrO₂; plasma spray; thermal barrier coating; thermal insulation performance

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