催化、动力学与反应器

# 铁改性HMS催化氧化苯甲醇合成苯甲醛

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摘要

以十二胺为模板在中性条件下合成了Fe-HMS介孔分子筛,研究了不同硅铁比Fe-HMS对苯甲醇催化氧化反应的影 响。利用XRD、BET、SEM和H<sub>2</sub>-TPR等方法对合成的催化剂进行了表征。考察了Fe-HMS对苯甲醇氧化反应的影响。结<mark>▶加入引用管理器</mark> 果表明, $Fe^{3+}$  离子进入了分子筛骨架,Fe-HMS分子筛具有均一的蠕虫状介孔结构。焙烧后的Fe-HMS中 $Fe^{3+}$  主要以 $Fe_2O_3$ 形式存在于骨架中。对苯甲醇液相选择性氧化反应,Fe-HMS分子筛的催化活性高于 $Fe-SiO_2$ 。在85  $\mathbb C$  、 Si/Fe摩尔比为25:1、醇/双氧水摩尔比为1:2、催化剂含量为4%、反应时间4 h条件下,苯甲醇的转化率和苯甲 醛的选择性分别为65.1%和74.6%。

关键词

铁 HMS 催化氧化 苯甲醇 苯甲醛

分类号

# Catalytic oxidation of benzyl alcohol to benzyl aldehyde with Fe-HMS

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#### Abstract

The iron-incorporated hexagonal mesoporous silica (HMS) material Fe-HMS was synthesized at ambient temperature by using dodecylamine as the template agent, and was characterized by XRD,BET, SEM, H2-TPR and N2 adsorption measurements.Its catalytic performance for oxidation of benzyl alcohol with H2O2 to benzyl aldehyde was

investigated. The effects of reaction conditions were examined. The results showed that Fe<sup>3+</sup> ions were incorporated into the framework of HMS, and Fe-HMS had a uniform mesoporous structure. Most of the Fe<sup>3+</sup> ions (Fe<sub>2</sub>O<sub>3</sub>) of calcined Fe-HMS remained in the tetrahedral coordinated framework.Fe-HMS exhibited superior catalytic performance in the selective oxidation of benzyl alcohol compared to the common silica-supported material by the same method. At molar ratio of Si to Fe 25:1, molar ratio of benzyl alcohol to  $H_2O_2$  1:2, catalyst content 4%(mass), reaction time 85°C and reaction time 4 h, the conversions of benzyl alcohol and the selectivity for benzyl aldehyde reached 65.1% and 74.6%, respectively.

#### **Key words**

Fe HMS catalytic oxidation benzyl alcohol benzyl aldehyde

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