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Continuous Ethanol Production Through Fermentation with Glucose and Xylose by Immobilized Yeasts in Two Cascade Fixed Beds

邓旭¹, 岑沛霖²

¹ Department of Chemical Engineering, Xiamen University, Xiamen 361005, China

² Department of Chemical Engineering, Zhejiang University, Hangzhou 310027, China

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摘要 Glucose and xylose were used as mixed carbon sources for ethanol production by a cascade immobilized-cell reactor. In the first fixed-bed reactor, immobilized *S. cerevisiae* was used to metabolize the glucose anaerobically, and in the second fixed-bed column, the immobilized *Pichia stipitis* was applied to metabolize xylose aerobically. The effect of xylose on the glucose uptake by *S. cerevisiae* and the effect of ethanol on the xylose metabolization by *P. stipitis* were studied. A mathematical model taking both the substrate and xylose inhibition into consideration was suggested for the description of the two-substrate fermentation process, and a total effectiveness factor η_s in the model was derived to take into account the mass transfer resistances of intra-particles and liquid films. Calculated results are in fair agreement with the experimental data.

关键词 [ethanol](#) [continuous fermentation](#) [mixed substrate](#) [kinetic model](#)

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Deng Xu¹, Cen Peilin²

¹ Department of Chemical Engineering, Xiamen University, Xiamen 361005, China

² Department of Chemical Engineering, Zhejiang University, Hangzhou 310027, China

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通讯作者:

邓旭

作者个人主页: 邓旭¹; 岑沛霖²

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