## SEPARATION SCIENCE & ENGINEERING

溶剂与杂质对11a-羟基-16a,17a-环氧黄体酮晶习的影响

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摘要 The effects of solvent and impurity on the crystal habit of 11a-hydroxy-16a, 17aepoxyprogesterone (HEP) grown from solution were studied by scanning electron microscope. Long prismatic crystals were produced when HEP was crystallized from pure acetone and N,Ndimethylformamide, while blocky crystals were produced from pure chloroform by cooling crystallization. One kind of isomorphic impurity, 16a,17a-epoxyprogesterone (EP) was selected to examine its effect on the HEP crystal habit. When the content of EP in the mother liquor is very high (55.45%, solvent free basis), the habit of produced HEP crystals was greatly modified from prismatic to octahedral. The differential scanning calorimetry and X-ray powder diffraction analyses showed that the change of crystal habit was originated from the crystal structure modification.

关键词 <u>crystal habit</u> <u>crystal structure</u> <u>crystal growth</u> <u>11a-hydroxy-16a</u> <u>17a-</u> <u>epoxyprogesterone</u>

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## Effects of solvent and impurity on crystal habit modification of 11a-hydroxy-16a,17a-epoxyprogesterone

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**Abstract** The effects of solvent and impurity on the crystal habit of  $11\alpha$ -hydroxy- $16\alpha$ ,  $17\alpha$ -epoxyprogesterone (HEP) grown from solution were studied by scanning electron microscope. Long prismatic crystals were produced when HEP was crystallized from pure acetone and N,N-dimethylformamide, while blocky crystals were produced from pure chloroform by cooling crystallization. One kind of isomorphic impurity,  $16\alpha$ , $17\alpha$ -epoxyprogesterone (EP) was selected to examine its effect on the HEP crystal habit. When the content of EP in the mother liquor is very high (55.45%, solvent free basis), the habit of produced HEP crystals was greatly modified from prismatic to octahedral. The differential scanning calorimetry and X-ray powder diffraction analyses showed that the change of crystal habit was originated from the crystal structure modification.

**Key words** <u>crystal habit; crystal structure; crystal growth; 11α-hydroxy-16α;17α-epoxyprogesterone</u>

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