

催化、动力学与反应器

## 2,6-二异丙基萘液相空气氧化制2,6-萘二甲酸

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**摘要** 在1 L钛材反应釜内, 采用Co-Mn-Br系催化剂对2,6-二异丙基萘(2,6-DIPN)液相氧化合成2,6-萘二甲酸(2,6-NDCA)的工艺条件进行了研究。采用反相高效液相色谱法分析2,6-萘二甲酸的纯度, 考察了催化剂的量、反应温度、压力、原料的进料量、体系的含水量等因素对氧化反应结果的影响, 得出了氧化反应较为适宜的操作条件; 考察了在含氧气体中添加一定量的CO<sub>2</sub>和催化剂中加入Ni对氧化反应的影响, 结果表明, CO<sub>2</sub>和Ni都可作为反应促进剂, 明显提高产物的收率和纯度。在适宜的工艺条件下, 实现了2,6-萘二甲酸的连续化生产, 反应稳定后产品纯度可达到95%以上, 随反应时间的延长, 2,6-NDCA收率由69%提高到73%。

**关键词** [2,6-二异丙基萘](#) [2,6-萘二甲酸](#) [液相氧化反应](#) [Co-Mn-Br催化剂](#)

分类号

## Air oxidation of 2,6-diisopropylnaphthalene to 2,6-naphthalenedicarboxylic acid in liquid phase

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### Abstract

The influences of catalyst concentration, reaction temperature and pressure, feed rate, and water content on the liquid phase oxidation of 2,6-diisopropylnaphthalene to 2,6-naphthalenedicarboxylic acid (2,6-NDCA) were studied in a 1 L titanium reactor using air as oxidant, acetic acid as solvent, and a Co-Mn-Br mixture as catalyst, and the optimum operation conditions were obtained in the experimental range. Meanwhile, the promoter effects of individual CO<sub>2</sub> and Ni<sup>2+</sup> and their combined use on the activity of Co-Mn-Br catalyst were discussed. Based on the results of the batch experiments, a continuous process for making 2,6-NDCA was developed. The yield of 2,6-NDCA increased from 69% to 73% and the purity of 2,6-NDCA could be up to 95% with the increasing of reaction time.

**Key words** [2,6-diisopropylnaphthalene](#) [2,6-naphthalenedicarboxylic acid](#) [liquid phase oxidation process](#) [Co-Mn-Br catalyst](#)

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