

$\text{Cu}_x\text{Co}_{1-x}/\text{Al}_2\text{O}_3/\text{堇青石}$ 整体式催化剂的制备及其催化甲苯燃烧性能

赵福真^{1,2}, 张广宏³, 曾鹏辉¹, 杨肖¹, 季生福¹

1北京化工大学化工资源有效利用国家重点实验室, 北京 100029; 2中南民族大学化学与材料科学学院催化材料科学湖北省暨国家民委-教育部共建重点实验室, 湖北武汉 430074; 3宁夏师范学院化工系, 宁夏固原 756000

ZHAO Fuzhen^{1,2}, ZHANG Guanghong³, ZENG Penghui¹, YANG Xiao¹, JI Shengfu^{1,*}

1State Key Laboratory of Chemical Resource Engineering, Beijing University of Chemical Technology, Beijing 100029, China; 2Key Laboratory of Catalysis and Materials Science of the State Ethnic Affairs Commission and Ministry of Education, College of Chemistry and Materials, South-Central University for Nationalities, Wuhan 430074, Hubei, China; 3Department of Chemical Engineering, Ningxia Normal University, Guyuan 756000, Ningxia, China

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摘要 以堇青石蜂窝陶瓷为基底, Al_2O_3 浆料为过渡胶体, Cu 和 Co 为催化活性组分, 制备了一系列 $\text{Cu}_x\text{Co}_{1-x}/\text{Al}_2\text{O}_3/\text{堇青石}$ ($x = 0\sim 1$) 整体式催化剂。采用 X 射线衍射、X 射线光电子能谱、扫描电镜和程序升温还原等手段对催化剂进行了表征。以甲苯为模型化合物, 在微型固定床反应器上评价了催化剂的催化性能。结果表明, 当 Cu 含量较低时, 在整体式催化剂上形成了 Cu-Co-O 固溶体; 当 Cu 含量较高时, 可以检测到 CuO。在催化剂表面, Co 以 Co^{2+} 和 Co^{3+} 形式存在, 而 Cu 主要以 Cu^{2+} 形式存在。适量 Cu 的加入可以改善催化剂中 Co 的氧化还原性能, 有利于催化剂活性的提高。在所制备的催化剂中, $\text{Cu}_{0.5}\text{Co}_{0.5}/\text{Al}_2\text{O}_3/\text{堇青石}$ 整体式催化剂活性最高, 在 315°C 可以完全催化燃烧消除甲苯。

关键词: 铜 钴 堇青石 整体式催化剂 甲苯 催化燃烧

Abstract: A series of $\text{Cu}_x\text{Co}_{1-x}/\text{Al}_2\text{O}_3/\text{cordierite}$ ($x = 0\sim 1$) catalysts were prepared using cordierite as a support, a boehmite primer sol as the first washcoat layer and copper as well as cobalt oxides as the activity washcoat layer. The structure of the catalysts was characterized using X-ray diffraction, X-ray photoelectron spectroscopy, scanning electron microscopy, and temperature-programmed reduction. Toluene was chosen as a model compound to evaluate the catalytic activity in a conventional fixed-bed quartz reactor. The results indicate that Cu-Co-O was present when the Cu content was low. CuO diffraction peaks were observed when the Cu content was high. Both Co^{2+} and Co^{3+} exist on the surface of the obtained monolithic catalysts while Cu^{2+} is the main Cu species. The addition of a certain amount of copper oxide improved the reducibility of the cobalt oxide, which enhanced the catalytic activity of the catalysts. All the obtained catalysts showed good activity for the catalytic combustion of toluene. The $\text{Cu}_{0.5}\text{Co}_{0.5}/\text{Al}_2\text{O}_3/\text{cordierite}$ catalyst showed the best catalytic activity. Toluene was completely oxidized at 315°C .

Keywords: copper, cobalt, cordierite, monolithic catalyst, toluene, catalytic combustion

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