

含氟体系下高性能丝光沸石分子筛膜的制备及其性能

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摘要 采用热涂-浸渍法在大孔 α -Al₂O₃ 载体上形成薄且致密的晶种层, 然后在不添加有机模板剂的含氟条件下二次水热生长法制备了高性能丝光沸石分子筛膜, 考察了 NaF 含量、硅/铝比对丝光沸石分子筛膜形貌和性能的影响。将摩尔组成为 6Na₂O:1.2Al₂O₃:30SiO₂:780H₂O:1.5NaF 条件下合成的丝光沸石分子筛膜用于渗透汽化分离 91.5% 乙醇/水体系, 在渗透汽化温度 70 °C、真空度为 400 Pa 条件下, 分离因子和通量分别达到了 6872 和 0.51 kg/(m²·h); 另外, 在分离异丙醇/水、乙酸/水体系时, 渗透侧水浓度达到了 100% (在色谱检测极限范围内), 该分离系数是目前报道的丝光沸石分子筛膜分离的最佳值, 并在乙酸浓度为 1 mol/L 的乙醇水溶液中表现出良好的耐酸性。该膜有望作为膜反应器在乙酸乙酯等酯类的生产中大大提高转化率。

关键词: 丝光沸石分子筛膜 渗透汽化 热涂-浸渍法 耐酸性 氟体系

Abstract: High performance mordenite zeolite membranes in fluoride media with organic-free template were prepared on macroporous α -Al₂O₃ tubes by secondary growth. The seeding method was used hot dip-coating and could form a thin and compact layer. The effects of NaF content and Si/Al ratio on the morphology and pervaporation properties of the as-synthesized membranes were studied. The prepared membranes with a molar composition 6Na₂O:1.2Al₂O₃:30SiO₂:780H₂O:1.5NaF for pervaporation experiments were carried out at 70 °C and vacuum pressure 400 Pa in a 91.5% EtOH/H₂O system. The results indicated that the separation factor reached 6872 with flux 0.51 kg/(m²·h). The H₂O concentration of permeation side for pervaporation of IPA/H₂O, acetic acid/H₂O systems can reach 100% (limit in GC detection). The membranes almost keep high selectivity as before after acid test with 1 mol/L acetic acid in the H₂O/EtOH system. The membranes may have potential applications as membrane reactors in acetic ether production with a higher transformation ratio.

Keywords: mordenite zeolite membrane, pervaporation, hot dip-coating, acid-resistance, fluoride route

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