

P 对 Cu/Al₂O₃ 催化剂结构及其催化甘油氢解反应性能的影响

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摘要 采用分步浸渍法制备了 P 改性的 Cu/Al₂O₃ 催化剂, 利用 N₂ 吸附-脱附、X 射线衍射、红外光谱、紫外-可见光谱、H₂ 程序升温还原、NH₃ 程序升温脱附和 N₂O 解离吸附等方法对催化剂进行了表征, 考察了 P 含量及浸渍次序对催化剂结构及其催化甘油氢解反应性能的影响。结果表明, 先浸渍 P 再浸渍 Cu 时, 所制 Cu/Al₂O₃ 催化剂酸性较高, 同时还促进了 Cu 的分散。随 P 含量的增加, 催化剂的酸量及 Cu 分散度提高, 并且 Cu 与 P 物种的相互作用增强; 然而, P 含量较高时会覆盖 Cu, 使暴露的 Cu 表面降低。先浸渍 Cu 后浸渍 P 时, 尽管也提高了相应催化剂的酸性, 但对 Cu 分散的影响不大, 并且还会覆盖 Cu 使暴露的 Cu 表面明显降低。先浸渍 P 明显提高了 Cu/Al₂O₃ 上甘油氢解反应性能。在 220 °C, 3 MPa, 质量空速 2 h⁻¹以及 H₂/甘油摩尔比 20 的条件下, 当 P 含量由 0 增加至 6% 时, 甘油转化率从 17.1% 升至 95.0%, 1,2-丙二醇选择性从 83.7% 升至 97.2%。这可归因于催化剂酸性的提高及 Cu 与 P 间的相互作用。

关键词: 甘油氢解 铜基催化剂 磷 甘油 1,2-丙二醇 酸性 分散度

Abstract: Phosphorus (P) modified Cu/Al₂O₃ catalyst was prepared by the successive impregnation method. The physicochemical properties of the catalyst were studied by means of N₂ adsorption-desorption, X-ray diffraction, infrared spectroscopy, UV-visible diffuse reflectance spectroscopy, H₂ temperature-programmed reduction, NH₃ temperature-programmed desorption, and dissociative N₂O adsorption. The effects of the P content and the impregnation sequence on the structure and the performance of the catalyst for the hydrogenolysis of glycerol to 1,2-propanediol (1,2-PDO) were discussed. The addition of P to Cu/Al₂O₃ enhanced the acidity and Cu dispersion, especially when P species was impregnated prior to Cu. Also, there was a strong interaction between P and Cu species. However, the strong interaction leads to the coverage of Cu atoms with the P species at high P content. The coverage may be more serious when the P species was added after Cu to the catalyst. In the hydrogenolysis of glycerol, the addition of P prior to Cu remarkably promoted the catalytic performance of Cu/Al₂O₃. Under the conditions of 220 °C, 3.0 MPa, space velocity of 2.0 h⁻¹, and the H₂/glycerol molar ratio of 20, as the P content increased from 0 to 6%, the glycerol conversion and the 1,2-PDO selectivity increased from 17.1% to 95.0% and from 83.7% to 97.2%, respectively. The promotion effect of P on the performance of Cu/Al₂O₃ is attributed to the increase of catalyst acidity as well as the strong interaction between Cu and P species.

Keywords: glycerol, hydrogenolysis, copper-based catalyst, phosphorus, glycerol, 1,2-propanediol, acidity, dispersion

收稿日期: 2012-04-25; 出版日期: 2012-07-10

引用本文: 赵兰兰, 陈吉祥 .P 对 Cu/Al₂O₃ 催化剂结构及其催化甘油氢解反应性能的影响[J] 催化学报, 2012,V33(8): 1410-1416

ZHAO Lan-Lan, CHEN Ji-Xiang .Effect of Phosphorus on Structure and Performance of Cu/Al₂O₃ Catalysts for Hydrogenolysis of Glycerol[J] Chinese Journal of Catalysis, 2012,V33(8): 1410-1416

链接本文: <http://www.chxb.cn/CN/10.3724/SP.J.1088.2012.20455> 或 <http://www.chxb.cn/CN/Y2012/V33/I8/1410>

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