#### RESEARCH PAPERS

用于脱除C<sub>5</sub>及MTBE中甲醇的渗透汽化膜研究

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摘要 Several pervaporation membranes, cellulose acetate (CA), polyvinylbutyral (PVB), poly (MMA-

co-AA),MMA-AA-BA, CA/PVB blend and CA/poly(MMA-co-AA) blend, were prepared, and their pervaporation properties were evaluated by separation of methanol/C5 or methanol/MTBE (methyl tert-butyl ether). The results shows that the CA composite membrane has a high separation performance (flux Jmethanol = 350 g.m-2.h-1 and separation factor  $\alpha\!>\!400$ ) for methanol/C5 mixtures, and the pervaporation characteristics of MMA-AA-BA copolymer membranes changes with the ratio of copolymer. For CA/poly(MMA-co-AA) blend membrane, the

pervaporation performance is improved in comparison with CA or poly(MMA-co-AA) membrane.

From the experiment of CA/PVB blend membranes for methanol/MTBE mixture, it is found that the compatibility of blends may affect the separation features of blend membrane.

关键词 <u>pervaporation membrane</u> <u>methanol</u> <u>C5</u> <u>methyl tert-butyl ether</u> <u>blend</u> 分类号

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# Study on Pervaporation Membranes for Removing Methanol from $\mathbf{C}_5$ or Methyl Tert-butyl Ether Mixtures

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Abstract Several pervaporation membranes, cellulose acetate (CA), polyvinylbutyral (PVB), poly(MMA-co-AA), MMA-AA-BA, CA/PVB blend and CA/poly(MMA-co-AA) blend, were prepared, and their pervaporation properties were evaluated by separation of methanol/C5 or methanol/MTBE (methyl tert-butyl ether). The results shows that the CA composite membrane has a high separation performance (flux Jmethanol = 350 g.m-2.h-1 and separation factor  $\alpha$ >400) for methanol/C5 mixtures, and the pervaporation characteristics of MMA-AA-BA copolymer membranes changes with the ratio of copolymer. For CA/poly(MMA-co-AA) blend membrane, the pervaporation performance is improved in comparison with CA or poly(MMA-co-AA) membrane. From the experiment of CA/PVB blend membranes for methanol/MTBE mixture, it is found that the compatibility of blends may affect the separation features of blend membrane.

**Key words** pervaporation membrane; methanol; C5; methyl tert-butyl ether; blend

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