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Measurement of Mass Transfer Coefficients and Their Modelling of Continuous Counter-Current

Aqueous Two-Phase System in a Packed Extraction Column 阎恭喜, 朱自强, 关怡新, 韩兆熊

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摘要 Overall dispersed side volumetric mass transfer coefficients forprotein and amino acids were measured in continuous countercurrentPEG4000/KHP aqueous two-phase systems in a 57 mm

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关键词 <u>aqueous two-phase system</u> <u>continuous countercurrent extraction</u> <u>mass transfer</u> <u>coefficient</u>

<u>model</u> <u>packed column</u> 分类号

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## Measurement of Mass Transfer Coefficients and Their Modelling of Continuous Counter-Current Aqueous Two-Phase System in a Packed Extraction Column

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**Abstract** Overall dispersed side volumetric mass transfer coefficients forprotein and amino acids were measured in continuous countercurrentPEG4000/KHP aqueous two-phase systems in a 57 mm I.D. packed extractioncolumn. A model for overall dispersed side volumetric mass transfercoefficients was derived by describing the motion of the drops based uponNavier-Stokes equation combined with the relationship between mass transfercoefficients and the drop velocity. The model provides good predictions andcan be successfully used in aqueous two-phase extraction. The averagerelative deviation between calculated values and experimental data rangesfrom 8% to 14%.

**Key words** aqueous two-phase system; continuous countercurrent extraction; mass transfer coefficient; model; packed column

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