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Sk Masud Hossain
Younus College of
Engineering &
technology
India

Principal

Manas Das
Department of
Chemical
Engineering,
University of
Calcutta
India

Mathematical Modeling of Distillery Wastewater Biomethanation in Fluidized-bed Bioreactor

Sk Masud Hossain, Manas Das

Abstract

An anaerobic fluidized-bed reactor was designed to treat distillery wastewaters for biogas generation using actively digested aerobic sludge of a sewage plant. The optimum digestion time was 8 h and optimum initial pH of feed was observed as 7.5 respectively. The optimum temperature of feed was 40°C and optimum feed flow is 14 L/min with maximum OLR was 39.513 kg COD m⁻³ h⁻¹ respectively. The OLR was calculated on the basis of COD inlet in the bioreactor at different flow rates. Maximum CH₄ gas concentration was 63.56 % (v/v) of the total (0.835 m³/kg COD m⁻³ h⁻¹) biogas generation, corresponding to 0.530 m³/kg COD m⁻³ h⁻¹ at optimum digestion parameters. Maximum COD and BOD reduction of the distillery wastewaters were 76.82% (w/w) and 81.65% (w/w) with maximum OLR of 39.513 kg COD m⁻³ h⁻¹ at optimum conditions respectively. The rate constant (*k*) was measured as 0.31 h⁻¹ in fluidized-bed bioreactor and followed a first order rate equation. The specific growth rate (*μ*) was 0.99 h⁻¹ and maximum sp. growth rate (*μ*_{max}) was 1.98 h⁻¹ respectively. The bacterial yield coefficient (*Y*) was determined as 0.319 /kg COD m⁻³ h⁻¹ at optimum parameters. The studies also dealt with the mathematical modeling of the experimental data on biomethanation and suggested modeling equations relating to kinetic parameter (rate constant, *k*), maximum specific growth rate (*μ*_{max}) with respect to COD (substrate) removal. The mathematical model was also analyzed for hydrodynamic pressure (*Δp*) vs feed flow (*u*) and hydrodynamic pressure (*Δp*) with respect to CH₄ gas yields. The linear and non-linear equations which fitted the models were obtained.

Keywords: Biomethanation, anaerobic, optimum condition, modeling

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