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Research Article

Decay Heat Removal and Transient Analysis in Accidental Conditions in the EFIT Reactor

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Abstract

The development of a conceptual design of an industrial-scale thermal power based on accelerator-driven system (ADS) is addressed in the Integral Project. In normal operation, the core power of EFIT reactor is removed by secondary loops fed by water. A safety-related decay heat removal system with inherently safe loops is installed in the primary vessel to remove the decay heat under accidental conditions which are caused by a loss-of-heat sink. The adopted solution for decay heat removal in accidental conditions, the SIMMER-III code. The results of the SIMMER-III code have been used for the representation of the natural circulation flow paths in the reactor. The code has been employed for the analysis of LOHS accidental scenarios.

1. Introduction

Within the EURATOM Sixth Framework Program (FP6), the EUROTR

significant contribution to the demonstration of the industrial route. The goal will be reached through two phases: the realization of 50 to 100 MWth power which shows the technical feasibility of the technology, the development of a conceptual design of a generic European reactor, to be realized in the long term (EFIT).

The EFIT reactor should be able to produce energy at reasonable power while maintaining as much as possible the high safety level. Modifications to smaller facilities contribute for a more compact primary system and intermediate loops by installation of steam generators inside the primary vessel and mechanical pumps for forced circulation.

In order to assure a high safety level, a DHR system provided with a secondary loop in the primary vessel to remove the decay heat by natural convection is foreseen. The decay heat removal is caused by a loss of heat removal by the secondary side through the steam generators.

In the present study, performed in the frame of a collaboration with the University of Pisa, the multi-D SIMMER-III code has been applied to confirm the adequacy of the 1D RELAP5 model to be used for T/H transient analysis of EFIT.

2. The EFIT Reactor

The EFIT reactor [2] is a pool-type reactor which uses pure lead as coolant. The primary loop consists of 4 mechanical pumps placed in the hot collector zone. The primary loop is connected to the core through a part of the primary vessel to enhance natural circulation in case of pump failure. The reactor block is depicted in Figure 1.

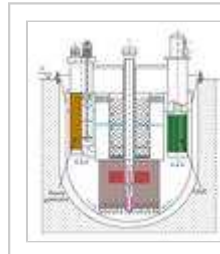


Figure 1: Scheme of the EFIT reactor block.

The main thermal-hydraulic parameters of the EFIT reactor are given in Table 1. The primary loop is filled with lead working between 673 K and 753 K. The primary coolant flows upwards inside the steam generators, then comes out and flows towards the core. So the vessel will be in contact with the coolant at its minimum stresses due to high lead temperature at core outlet.

Reactor power (MW)	100
Core length (m)	2.5
Core diameter (m)	0.5
Primary loop flow rate (m ³ /s)	0.1
Primary loop pressure (MPa)	0.1
Secondary loop flow rate (m ³ /s)	0.1
Secondary loop pressure (MPa)	0.1
Reactor temperature (K)	753
Core inlet temperature (K)	673
Core outlet temperature (K)	753

Table 1: Main EFIT thermal-hydraulic parameters

In the upper annular space between the inner cylindrical vessel and the outer vessel, the DHR system is placed for core decay heat removal under accident conditions.

2.1. The Decay Heat Removal System

The DHR system is conceived for inherently safe decay heat removal circulation and with passive mode actuation. The system consists of fluid (oil) that dissipate the decay heat to the atmosphere by natural convection. One DHR loop is depicted in Figure 2. Each loop consists of a dipper in the lead, where the oil partially vaporizes (oil boiling point determined by the lead temperature). The vapor is condensed in an air-vapour condenser with stack chimney and interconnecting piping. The oil returns to the dipper through a window in the cylindrical shell and leaves axially through the DHR through the top of the shell.

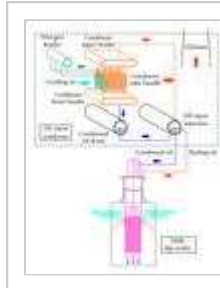


Figure 2: Functional scheme of one DHR loop.

At normal operating conditions, the oil is below its boiling point and circulates through the steam generators and inner vessel (a few 100 kW) to keep cold conditions (e.g., LOHS), when the lead temperature increases in the event of a failure, the oil starts to boil enhancing heat transfer in the DHR and thus removing the decay heat from the secondary sides. Each DHX is rated at approximately 6.7 MW in design basis conditions.

3. Simulation of DHR Operation with the SIMMER-III

The SIMMER-III code [3], jointly developed by JNC (J), FZK (I) and other institutions, is a computer code originally developed to investigate postulated core melt accidents. SIMMER-III is a two-dimensional, three-velocity field, multiphase flow code coupled with a space-dependent neutron kinetics model. By integration with a turbulence model, it is now applicable to a large variety of reactor calculations and other applications. The code is provided with a turbulent diffusion model to evaluate the effects of mixing. This model, which is more than classical turbulent models of CFD codes, has been applied in the present study.

The EFIT reactor has been modelled in 2D cylindrical geometry. The geometry is represented by 6 radial fuel rod rings plus the reflector and bypass duct. The DHR system, primary pump section, the steam generators, and the DHR heat exchanger are also modelled. The simulation of DHR loops is limited to the primary side. The decay heat removal is calculated as a function of the temperature difference between the primary and secondary sides. As a conservative assumption in the accident analysis, the DHR system is assumed to be degraded conditions with 3 out of 4 loops in service.

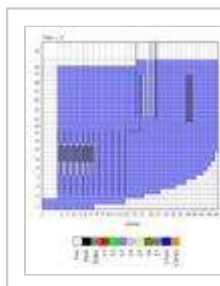


Figure 3: SIMMER-III nodalization scheme of the reactor.

A protected LOHS scenario has been simulated with the SIMMER-III code. The DHR system for decay heat removal in transient conditions by natural convection is modelled.

lead is assumed inside the primary vessel at transient initiation with generator heat removal function. Initial lead and core temperature steady-state results for reactor operation at 384 MW nominal power.

The distribution of lead temperature in the primary vessel calculated the beginning up to 1 hour transient. Initially, the release of heat recirculation in the upper plenum. Due to the different density and generator outlet moves upward in the annular external region of the vessel where the DHR heat exchangers are located. A natural circulation is evidenced below the DHX and the steam generator resulting in temperature the DHX outlet towards the core inlet. Enhanced temperature stratification quasi steady-state conditions are reached, and the core decay heat is removed through the core and the DHR system with limited lead temperature.

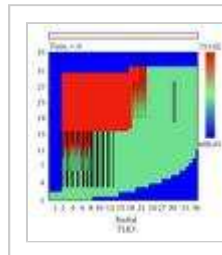


Figure 4: Time evolution of lead temperature

At present, the SIMMER-III code is not validated for this kind of circulation experiments, which are foreseen in the integral CIRCE facility. Further studies are used to confirm the capabilities of the code in this area and propose modifications.

4. Calibration of the RELAP5 Model on SIMMER-III I

The RELAP5 code [4], developed by INEEL for the US-NRC, is used for thermal-hydraulic (T/H) transient analysis in light water reactors. It includes lead properties to be used for lead-cooled ADS analysis. New correlations for heavy liquid metal in different geometries have been studied and introduced in the modified code [5]. Conservative assumptions for core bundle geometry, and new correlations have been developed for the modified RELAP5 code. This modified RELAP5 code has been applied in previous ADS plant transient analysis. Results have been successfully compared with other codes. Further studies are used to confirm the capabilities of the code in this area and propose modifications. Experimental data from tests conducted on the CHEOPE and CIRCE facilities are used for code validation and verification. This modified version of RELAP5 is used for the analysis of EFIT between ENEA Centre and the Department of Nuclear Engineering.

The RELAP5 nodalization scheme of the EFIT reactor employed for the model, the lead mass inventory distribution and the major flow path zones, each one represented with average and hot channel with equivalent thermal structures. The reflector and bypass zone is represented by a unit is not simulated. Primary pumps are modelled according to the primary (shell) and secondary side (straight and helical tubes) are used for the secondary loop. The DHR system model is limited by power as a function of the lead temperature at the DHX inlet.

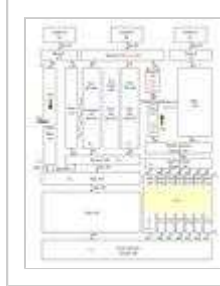


Figure 5: RELAP5 nodalization scheme of EFIT

In case of loss of primary pumps and LOHS scenario with operating paths in the 1D RELAP5 representation of EFIT are arbitrarily defined. Mixing effects at steam generator and DHX outlets and inside pipe detailed SIMMER-III analysis, are not taken into account. These parameters are taken into account in natural circulation through the core and the DHR system by comparing SIMMER-III and RELAP5 results under the same transient conditions. The lead mass flow rate is higher than SIMMER-III through the core and the DHX

The RELAP5 model has been calibrated in order to reproduce as closely as possible the nomenclature in Figure 5 (green characters), fluid mixing in the volume. The fraction of lead mass flow rate ($x = 17\%$) entering this volume is compared with SIMMER-III results by mass and energy balances for the volume and

$$y = \frac{m_C(T_{Ci} - T_{Do})}{(T_{Di} - T_{Do})}, \quad x = y$$

where C and D denote, respectively, core and DHX parameters (inlet and outlet)

Additional pressure drop coefficients have been implemented in the model (at the pump and DHX outlet locations) to reproduce the natural circulation behavior in the medium term.

The lead mass flow rate and decay heat removal in the DHR system are compared in Figure 6. Both codes predict efficient removal of decay power after the reactor trip. The core and the DHR heat exchangers are equivalent in the medium term owing to the different modelling.

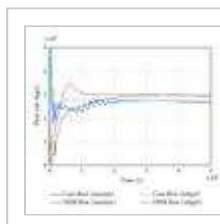


Figure 6: Lead mass flow rates (core and DHR)

5. LOHS Accident Analysis with RELAP5

The LOHS accidental transient has been analysed with the revised model. The following lead temperature is assumed at reactor trip on high core outlet temperature signal by the protection system (beam switch-off, is assumed with 1 second delay after the average temperature is above the nominal outlet temperature). As a conservative assumption, the same time as the reactor trip and no pump inertia is considered (pump trip is assumed to occur at the same time as the reactor trip to maximize core peak temperature just after reactor trip).

The results of the analysis are presented in Figures 7 and 8. React some initial oscillations induced by free level movements (see Fig and the DHR system become stable and the DHR attains maximum be in operation) after about 700 seconds.

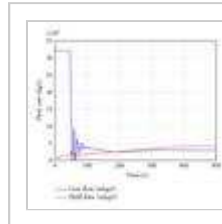


Figure 7: Lead mass flow rates (core and DHR)

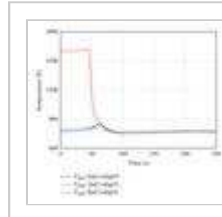


Figure 8: Maximum core (lead, clad, and fuel)

The peak clad temperature reaches 862 K in the hottest channel safety limit in normal operation of 823 K is exceeded for few sec from 5000 seconds at acceptable values. The reactor vessel wall around 2200 s during the transient, then it stabilizes at 713 K in value of 723 K. This vessel temperature limit has been defined to plant. The vessel wall temperature peak of 724 K is not a criti Furthermore, an improved DHX solution now implemented in the wall and reduced pressure drops, which facilitate the natural circul of about 15% of the lead mass flow rate, thus reducing significantl

The flow path imposed in the RELAP5 model accelerates the sta respect to the SIMMER-III simulation (see comparison of mass fl however, the integral power removed by the DHR system at 22(with the RELAP5 value, therefore, no appreciable increase of the time by SIMMER-III with respect to RELAP5 analysis.

6. Conclusions

The performances of the DHR system provided in the EFIT reacto analyses of accidental conditions with complete loss of heat remo circulation in the primary circuit through the core and the DHR sys of four DHR units are sufficient to adequately remove the core dec

The 1D RELAP5 model of EFIT has been successfully calibrated or the amplitude of hot and cold lead mixing at steam generator phenomena and recirculating flows in the upper and lower plena o the results obtained with the revised RELAP5 model are close to th this kind of applications is still in progress, and limited for SIMMER performance analysis will be precised after further validation of tl facilities.

Finally, the application of RELAP5 to the LOHS accident analysis l accidental situations with sudden total loss of heat removal by

temperature and brings the plant in safe conditions in the medium term limited below acceptable value in the medium term with adequate design improvements not addressed in this study.

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