### 技术及应用

## 绕制预应力对MICE超导耦合磁体冷质量应力状态的影响

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超导耦合螺线管磁体为u介子离子化冷却实验装置(MICE)中的关键设备,其线圈内径1500 mm,长 度285 mm,采用截面1.65 mm×1.00 mm的NbTi复合超导线,励磁到210 A时,峰值磁场可达7.4 T。在降温和励磁 过程中,为减小导线窜动而导致失超,线圈绕制过程中需对导线和紧固带施加预应力。本文根据组合筒理论, 得出了绕制过程中线圈和紧固带的预应力与冷质量内部应力分量的关系。采用有限元方法对线圈绕制、冷却和 励磁3个连续过程进行动态仿真,分别分析了导线和紧固带绕制预应力的变化对冷质量内部各主要应力峰值的影 响,得出线圈和紧固带绕制时满足磁体稳定性和结构安全的预应力优化结果,为MICE超导耦合磁体的研制及其 他类似大直径、多层的超导螺线管磁体绕制提供理论依据。

MICE超导螺线管磁体 预应力 有限元 应力分析 分类号

# Effect of Conductor Winding Pre-stress on Stresses in Col d Mass Assembly of MICE Coupling Magnet

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**Abstract** The superconducting solenoid magnet is one of the key equipment in the muon ionizatio. n cooling experiment (MICE). The coil has an inner diameter of 1 500 mm, length of 285 mm, an d is made from copper matrix NbTi conductors with the insulated cross area of 1.65 mm×1.00 m m. The peak magnetic field is up to 7.4 T at a full current of 210 A. In order to reduce mechanica I motion of conductors and avoid magnet quench during cooling and charging, the pre-stress is ap plied to conductor and banding during coil winding process. To solve the confirmation problem o f winding pre-stress, the relationship between pre-stress and stress components in cold mass asse mbly was proposed according to composed cylinder theory. By dynamic simulation of whole pro cesses including winding, cooling and charging by finite element model, the analyses on the stress i n cold mass assembly with different pre-stresses on conductor and banding were carried out, an d the optimized results of winding pre-stresses for winding the MICE coupling magnet were got.

**Key words** MICE superconducting solenoid magnet pre-stress finite element stress analysis

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