#### 反应堆工程

## 高温气冷堆大晶粒二氧化铀核芯研究

朱峰;郭文利\*;梁彤祥

清华大学 核能与新能源技术研究院,精细陶瓷北京市重点实验室,北京100084

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摘要 大晶粒的 $\mathrm{UO}_2$ 核芯可更有效地阻止反应堆运行时裂变气体的释放,实现反应堆燃耗的加深和延长反应堆燃料元件的运行寿命。采用溶胶凝胶工艺制备高温气冷堆燃料元件的 $\mathrm{UO}_2$ 核芯,在胶液中加入含有Al 的化合物 $\mathrm{Al}(\mathrm{NO}_3)_3$ •9 $\mathrm{H}_2\mathrm{O}$ ,以增大核芯晶粒尺寸。研究了添加剂对核芯晶粒尺寸的影响及烧结过程中分解的 O离子与核芯U离子的扩散系数之间的关系。通过添加含有Al的化合物, $\mathrm{UO}_2$ 核芯的平均晶粒尺寸由 $\mathrm{18}$   $\mu$ m增

加到30 μm。对添加 $Al(NO_3)_3$ •9 $H_2O$ 的 $UO_2$ 核芯的烧结机理研究表明, $UO_2$ 核芯晶粒的长大主要受空位扩散机制的影响。

关键词 <u>UO<sub>2</sub> 烧结</u> 高温气冷堆 燃料元件

分类号

# Study on Large Grain Sizes of HTGR's UO<sub>2</sub> Fuel Kernel s

ZHU Feng; GUO Wen-li\*; LIANG Tong-xiang

Beijing Key Lab of Fine Ceramics, Institute of Nuclear and New Energ y Technology, Tsinghua University, Beijing 100084, China

Abstract Large grain  $UO_2$  fuel kernels are expected to reduce fission gas release which can achieve extended burn up and life of reactor. The  $UO_2$  fuel kernels of HTGR were prepared by sol-gel method, and doped with  $Al(NO_3)_3 \cdot 9H_2O$  to increase their grain sizes. Microstructure of  $UO_2$  fuel kernels of HTGR and the relations of the O ions released by the dissociation of  $Al(OH)_3$  and the diffusion coefficient of U ions were studied. The effect of dopant content on the grain sizes of  $UO_2$  fuel kernels was investigated. It indicates that the grain sizes are increased from 18  $\mu$ m to 30  $\mu$ m. The sintering mechanism of  $UO_2$  fuel kernels by the addition of  $Al(NO_3)_3 \cdot 9H_2O$  shows that the grain sizes of  $UO_2$  are affected by the diffusion of vacancy.

**Key words** <u>UO</u><sub>2</sub> <u>sintering</u> <u>HTGR</u> <u>fuel</u> <u>element</u>

DOI

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