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## 激光材料和光学元件

离子束溅射、热舟和电子束法制备深紫外 $\text{LaF}_3$ 薄膜

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摘要:

为了满足深紫外光刻物镜对薄膜的要求, 得到低损耗、高稳定性、长寿命的深紫外薄膜, 需要选用适当的镀膜工艺方法。分别选取了离子束溅射法、热舟蒸发法和电子束蒸发法优化后的最佳工艺参数, 在融石英基底上使用3种方法镀制了单层 $\text{LaF}_3$ 薄膜。首先, 利用光度法得出3种方法镀制 $\text{LaF}_3$ 薄膜在185nm~800nm范围内的折射率 $n$ 和消光系数 $k$ 。然后, 采用原子力显微镜对薄膜表面粗糙度进行了测量。最后, 薄膜的微结构使用X射线衍射仪进行了分析。结果表明, 离子束溅射镀制的 $\text{LaF}_3$ 薄膜折射率最高、表面粗糙度最低, 但吸收较大; 电子束蒸发法虽然吸收最小, 但是折射率偏低且表面粗糙度较高; 热舟蒸发法镀制的 $\text{LaF}_3$ 薄膜无论折射率、消光系数还是表面粗糙度都处于3种方法中间位置。综合各项指标, 热舟蒸发法最适合于沉积深紫外 $\text{LaF}_3$ 薄膜。

关键词: 薄膜  $\text{LaF}_3$  热蒸发 离子束溅射 深紫外

## DUV $\text{LaF}_3$ thin film deposited by IBS, thermal boat and electron beam evaporation

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Abstract:

In order to satisfy the requirements of coatings of deep ultraviolet(DUV) lithography objective lens and obtain coatings with low optical losses, high stability and long lifetimes, a deposition method should be confirmed first.  $\text{LaF}_3$  single layers were deposited upon fused silica by ion beam sputtering(IBS), boat and electron beam evaporation with optimized process parameters respectively. Firstly, based on spectrophotometry, the refractive index  $n$  and extinction coefficients  $k$  in 185nm~800nm of the  $\text{LaF}_3$  layer deposited with three methods were obtained. Secondly, the surface roughness of  $\text{LaF}_3$  layers was measured by means of atomic-force microscope(AFM). Finally, X-ray diffraction(XRD) was used to investigate the microstructure of  $\text{LaF}_3$  layer. Experimental results indicate that,  $\text{LaF}_3$  layer deposited by IBS has the highest refractive index and the lowest surface roughness but the highest extinction coefficients; for  $\text{LaF}_3$  layer deposited by electron beam, although its extinction coefficients is low, but the refractive index and surface roughness doesn't seem good; as for thermal boat, all parameters discussed here is intermediate between that of  $\text{LaF}_3$  layer deposited by IBS and electron beam.

Finally, based on consideration with every factors, thermal boat evaporation method is most suitable for depositing DUV  $\text{LaF}_3$  film.

Keywords: thin films  $\text{LaF}_3$  thermal evaporation ion beam sputtering deep UV

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