# 中国有色金属学报

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### 、 论文摘要

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用N503/TBP从碱性氰化液中萃取低浓度金

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要: 研究酰胺N503和TBP从碱性氰化液中萃取低浓度Au( I ),考察N503体积浓度、水相pH值、TBP浓度、NaCl 浓度、改性剂种类和相比等 因素对萃取率的影响。结果表明:当溶液的pH在7~11范围内,Au(I)的萃取率均大于98%;当pH>11后,Au(I)的萃取率显著变小;尽管TBP的 浓度对Au(I)萃取率的影响较小,但提高TBP浓度可以提高萃取pH50值。对矿山浸出液的萃取结果表明,N503/TBP萃取体系对金具有良好的选择 性,其萃取金属氰配阴离子的由难至易的次序为 $Fe(CN)_6^{4-}>Ni(CN)_4^{2-}>Zn(CN)_4^{2-}>Cu(CN)_3^{2-}>Au(CN)_2^{-}$ 。

关键字: 溶剂萃取; $KAu(CN)_2$ ; N, N' -二(1-甲基庚基)乙酰胺;磷酸三丁酯

### Solvent extraction of trace Au( I ) from alkaline cyanide solution by N503/TBP system

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**Abstract:** The extraction of trace Au( I) from alkaline cyanide solution by N, N'-di(1-methylheptyl) acetamide (N503) and tri-butylphosphate (TBP) was studied. The influence of several variables on the gold extraction, including the N503 volume fraction, pH value of the solution, TBP concentration, NaCl concentration and phase ratio(A/O) in aqueous phase were investigated. The results show that almost all of Au( I ) in the aqueous phase can be extracted into the organic phase when the volume fraction of N503 is more than 10% and pH value of the solution is in the range of 7–11, and the extraction rate is more than 98%. When pH>11, although TBP concentration has little effect on the extraction rate of Au( I ), the increase of TBP concentration can increase pH<sub>50</sub> value of N503/TBP extraction system. The experiments with a real cyanide leaching solution show that the extractive selectivity for different metal ions from difficult to easy is  $Fe(CN)_6^{4-} > Ni(CN)_4^{2-} > Zn(CN)$ 

 $_{4}^{2-}$  > Cu(CN) $_{3}^{2-}$  > Au(CN) $_{2}^{-}$ .

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