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፩ PVC ?
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 dCn-2 (PVC) ,
 SEM TEM PVC e ? PVC XRD
 1,20 nm, 10- -PVC/PVC c ε L'U, o 僮 ,
 PVC/PVC ε 12% , 14.6 10
 cm, V ε HΘ , 10% ,
 , 4.1 10⁴ cm
 ? PVC ? C

Exfoliating interlayer and nanocompositing of graphite with PVC through solid state shear compounding technology

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Abstract: The graphite-polyvinylchloride(PVC) compounding powders were successfully prepared by solid state shear compounding technology (S^3C) at ambient temperature, and then the graphite-PVC/PVC nanocomposites were processed by moulding. The structure and antistatic performance of graphite-PVC compounding powder and nanocomposites prepared through S^3C based on pan-milling were investigated by XRD, SEM, TEM and electrical resistivity tests. The results show that the conductivity properties of graphite/PVC nanocomposites prepared through S^3C based on pan-milling 20 cycles at ambient temperature are remarkably improved. The surface resistivity of graphite-PVC/PVC nanocomposites with 2% mass fraction of graphite is 4.6×10^7 cm. The surface resistivity of graphite-PVC/PVC nanocomposites with 10% mass fraction of graphite reaches lowest as 4.1×10^4 cm. The strip flake of graphite particles with thickness less than 20 nm and the aspect ratio of 10 times disperses homogeneously in the PVC matrix.

Keywords: PVC graphite solid state shear compounding technology (S^3C) panmilling nanocomposites antistatic

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