

论文

一种镍基单晶高温合金的高温度梯度定向凝固组织及枝晶偏析

刘刚<sup>1)</sup>, 刘林<sup>1)</sup>, 赵新宝<sup>1)</sup>, 张卫国<sup>1)</sup>, 金涛<sup>2)</sup>, 张军<sup>1)</sup>, 傅恒志<sup>1)</sup>

1) 西北工业大学凝固技术国家重点实验室, 西安 710072

2) 中国科学院金属研究所, 沈阳 110016

摘要:

采用双区加热和液态金属冷却法 (LMC) 相结合, 对一种含4%Re (质量分数) 的镍基单晶高温合金进行了高温度梯度定向凝固. 结果表明: 与传统的“高速凝固法 (HRS)” (温度梯度 $G=20-40$  K/cm, 抽拉速率 $V=50-100$   $\mu\text{m/s}$ , 一次枝晶间距  $\lambda_1=200-400$   $\mu\text{m}$ ) 相比, 该技术可以显著提高凝固界面前沿的温度梯度 ( $G=238$  K/cm) 和抽拉速率 ( $V=500$   $\mu\text{m/s}$ ). 随着抽拉速率的提高, 凝固界面形态呈现出平面、胞状、粗大枝晶和细枝晶形态, 一次枝晶间距不断减小, 通过固态相变析出的 $\gamma'$ 强化相也被显著细化, 当 $G=238$  K/cm,  $V=500$   $\mu\text{m/s}$ 时,  $\lambda_1$ 和枝晶干 $\gamma'$ 相平均尺寸分别减小到61.3和0.04  $\mu\text{m}$ . 电子探针测定表明, 随着抽拉速率的提高, 枝晶偏析呈现先增大后减小的趋势. 这是高温度梯度条件下, 固相反扩散作用强烈影响元素在枝晶中分布的结果.

关键词: 镍基单晶高温合金 高温度梯度 枝晶偏析 微观组织

MICROSTRUCTURE AND MICROSEGREGATION IN A Ni-BASED SINGLE CRYSTAL SUPERALLOY DIRECTIONALLY SOLIDIFIED UNDER HIGH THERMAL GRADIENT

LIU Gang<sup>1)</sup>, LIU Lin<sup>1)</sup>, ZHAO Xinbao<sup>1)</sup>, ZHANG Weiguo<sup>1)</sup>, JIN Tao<sup>2)</sup>, ZHANG Jun<sup>1)</sup>, FU Hengzhi<sup>1)</sup>

1) State Key Laboratory of Solidification Processing, Northwestern Polytechnical University, Xi'an 710072

2) Institute of Metal Research, Chinese Academy of Sciences, Shenyang 110016

Abstract:

In order to understand the effect of high thermal gradient on the microsegregation of refractory elements in Ni-based superalloys, a Ni-based single crystal superalloy containing 4% Re (mass fraction) was prepared by dual heating zone melting and liquid-metal cooling (LMC) directional solidification technique. Comparing with the traditional high rate solidification (HRS) method with thermal gradient  $G=20-40$  K/cm, withdrawal rate  $V=50-100$   $\mu\text{m/s}$  and primary dendritic arm spacing  $\lambda_1=200-400$   $\mu\text{m}$ , this technique can significantly increase the thermal gradient (up to 238 K/cm) and withdrawal rates (up to 500  $\mu\text{m/s}$ ). Planar-like and cellular-like solid-liquid interfaces, coarse dendrite and fine dendrite were sequentially obtained with increasing withdrawal rates. Under the condition of  $G=238$  K/cm and  $V=500$   $\mu\text{m/s}$ , the primary dendritic arm spacing  $\lambda_1$  and the mean size of  $\gamma'$  precipitates (in dendrite core) obviously decreased to 61.3 and 0.04  $\mu\text{m}$ , respectively. In addition, the microsegregation increased initially and then decreased with increasing withdrawal rate, especially for the microsegregations of W and Re. EPMA line scan indicated that solid-back diffusion has an obvious influence on the microsegregation for the fine dendrite structure under high thermal gradient directional solidification.

Keywords: Ni-based single crystal superalloy high thermal gradient microsegregation microstructure

收稿日期 2009-06-23 修回日期 2009-09-30 网络版发布日期 2009-12-17

DOI:

基金项目:

国家自然科学基金项目 50771081和50827102以及国家高技术研究发展计划项目2007AA03Z552资助

通讯作者: 刘刚

作者简介: 刘刚, 男, 1983年生, 博士生

作者Email: muchengliu@126.com

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(张卫国, 刘林, 黄太文, 赵新宝, 余竹焕, 傅恒志. 金属学报, 2009; 45: 592)

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