

[本期目录](#) | [下期目录](#) | [过刊浏览](#) | [高级检索](#)[\[打印本页\]](#) [\[关闭\]](#)**研究论文****(Ti, Al, Zr)N多元氮梯度硬质反应膜的组织结构和性能**吕会敏<sup>1</sup>, 张钧<sup>1,2</sup>

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**摘要:** 采用多弧离子镀技术和Ti--Al合金靶及Zr单质靶的组合, 在高速钢基体上制备了(Ti, Al, Zr)N多元N梯度硬质反应膜。分别用扫描电镜、X射线衍射仪观察测定(Ti, Al, Zr)N梯度膜膜层的表面、断面形貌、成分以及相结构, 研究了(Ti, Al, Zr)N多元氮梯度硬质反应膜的组织结构和性能。结果表明, 与TiN、(Ti, Al)N、(Ti, Zr)N及(Ti, Al, Zr)N等单层硬质膜相比, 采用Ti--Al合金靶及单质Zr靶组合方式制备的(Ti, Al, Zr)N多元氮梯度硬质反应膜具有较高的硬度和膜/基附着力, 硬度最高可达HV6000, 膜/基附着力大于180 N。同时, 膜层还具有良好的抗热震性能。

**关键词:** 材料表面与界面 (Ti, Al, Zr)N膜 多弧离子镀 显微硬度 热震

### Microstructure and Properties of (Ti, Al, Zr)N Multi - components Hard Reactive Films with N - gradient Distributions

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**Abstract:** (Ti, Al, Zr)N multi - component hard films with N - gradient distributions were prepared by multi arc ion plating (MAIP) technology using the combined pure Zr and Ti - Al alloy targets. The surface and cross - fracture morphology, the surface compositions and the phase structure of the as - deposited films were observed and measured. The effects of bias voltage on the film quality, phase structure, the micro - hardness, the adhesion between film and substrate and the thermal shock resistance were investigated. In comparison with TiN, (Ti, Al)N and (Ti, Zr)N films, the as - deposited (Ti, Al, Zr)N films from the combination of pure Zr and Ti - Al alloy targets exhibited higher micro - hardness values even up to HV6000. Each of the as - deposited films has very high adhesion strength, in terms of critical load, larger than 180 N. The good heat shock resistance was also reached for each of the as - deposited films.

**Keywords:** surface and interface in the materials (Ti, Al, Zr)N films multi - arc ion plating micro - hardness thermal shock

收稿日期 2010-09-21 修回日期 2011-01-10 网络版发布日期 2011-02-25

DOI:

基金项目:

辽宁省高等学校优秀人才支持计划RC--05--05及沈阳市科技计划1091178--1--00资助项目。

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