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Izvorni znanstveni članak

Effect of technological parameters and wood properties on cutting power in plane milling of juvenile poplar wood

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Sažetak

This paper presents the results of experimental measurements aimed at observing the effect of technological parameters (cutting speed v_c and feed speed v_f), type of wood (juvenile wood and mature wood) and wood species (aspen *Populus tremula*, L. and hybrid poplar *Populus x Euramericana „Serotina“*) on cutting power during plane milling of poplar wood. The results showed the reduction of cutting power with the decrease of cutting speed and feed speed. Lower cutting power was also measured in milling hybrid poplar than in milling aspen. The test also confirmed the effect of different anatomical and chemical structure of juvenile wood in relation to mature wood on different physical and mechanical properties of such wood and hence also on the cutting power in processing juvenile wood.

Ključne riječi

milling; poplar; cutting power; juvenile wood; fast-growing trees

[Hrvatski]

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