

### 碳酸钾催化的铁基氧载体煤催化化学链燃烧

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### Catalytic chemical looping combustion of coal with iron-based oxygen carrier promoted by $K_2CO_3$

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**摘要** 研究了 $K_2CO_3$ 催化剂及惰性担体对铁基氧载体煤化学链燃烧的影响。实验结果表明, $K_2CO_3$ 的添加可明显促进铁基氧载体与煤之间的反应速率, 其原因可归结为从氧载体上迁移到煤颗粒上的 $K_2CO_3$ 对煤- $CO_2$ 气化步骤的催化作用(该步骤为整个还原过程的速率控制步骤);由于 $K_2CO_3$ 本身的促熔效果及加入 $K_2CO_3$ 后导致的剧烈氧化还原反应,可以发现, $K_2CO_3$ 会增大铁基氧载体的烧结;不同惰性担体对铁基氧载体与煤的反应性影响不大,这是由于惰性担体对还原速控步没有影响; $K_2CO_3$ 在多循环化学链燃烧过程中依然可以保持一定的催化活性,另外由于催化剂的流失与失活,使得氧载体的反应活性有所下降。

**关键词:** 催化 化学链燃烧 煤 氧载体 氧化铁 碳酸钾

**Abstract:** Effects of  $K_2CO_3$  addition and inert supports on chemical looping combustion (CLC) of coal with iron-based oxygen carrier were investigated. The results indicate that the reduction of iron-based oxygen carrier by coal can be remarkably improved by the addition of  $K_2CO_3$ . This enhancement can be ascribed to the catalytic  $CO_2$  gasification (rate-controlling step) by  $K_2CO_3$  which migrates from oxygen carrier to coal particles. The sintering of iron-based oxygen carrier is promoted by  $K_2CO_3$  due to its low melting temperature and the intensified redox reaction after  $K_2CO_3$  addition. The inert support has no significant effect on the reactivity between coal and oxygen carrier, which could be due to the inert support do not affect the rate-limiting step. The catalytic activity can be observed during several redox cycles. However, there is a decreasing tendency of activity due to the loss and deactivation of catalyst.

**Key words:** catalyst chemical looping combustion coal oxygen carrier iron oxide  $K_2CO_3$

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