

### SO<sub>2</sub>存在条件下M/REY催化剂NH<sub>3</sub>选择性还原NO性能研究

任翠涛<sup>1,2</sup>, 胡颖智<sup>1</sup>, 魏浩宇<sup>1</sup>, 李滨<sup>1,3</sup>, 王虹<sup>1</sup>, 丁福臣<sup>1</sup>, 李翠清<sup>1</sup>, 宋永吉<sup>1</sup>

1. 北京石油化工学院 化学工程学院, 北京 102617;

2. 北京化工大学, 北京 100029;

3. 中国石油大学(北京), 北京 102249

NH<sub>3</sub> selective catalytic reduction of NO over M/REY catalysts in presence of SO<sub>2</sub>

REN Cui-tao<sup>1,2</sup>, HU Ying-zhi<sup>1</sup>, WEI Hao-yu<sup>1</sup>, LI Bin<sup>1,3</sup>, WANG Hong<sup>1</sup>, DING Fu-chen<sup>1</sup>, LI Cui-qing<sup>1</sup>, SONG Yong-ji<sup>1</sup>

1. Department Chemical Engineering, Beijing Institute of Petrochemical Technology, Beijing 102617, China;

2. Beijing University of Chemical Technology, Beijing 100029, China;

3. China University of Petroleum(Beijing), Beijing 102249, China

- 摘要
- 参考文献
- 相关文章
- 点击分布统计
- 下载分布统计

全文: [PDF](#) (740 KB) [HTML](#) (1 KB) 输出: [BibTeX](#) | [EndNote \(RIS\)](#) [背景资料](#)

**摘要** 采用浸渍法制备了以REY为载体负载金属氧化物催化剂。采用XRD、NH<sub>3</sub>-TPD、NO-TPD、H<sub>2</sub>-TPR和XPS对催化剂进行表征,并在固定床微型反应器上评价SO<sub>2</sub>存在条件下催化剂在NH<sub>3</sub>选择还原NO反应中的活性。实验结果表明,活性组分种类及负载量均影响催化剂性能,Cu(3)/REY催化剂在NH<sub>3</sub>选择还原NO反应中表现出较好的低温活性,在SO<sub>2</sub>存在条件下,254~390℃时NO的转化率大于95%。催化剂表征结果显示,Cu(3)/REY催化剂的催化活性与其良好的氧化还原性和对NO的吸脱附性能相关。

**关键词:** 选择催化还原 REY NH<sub>3</sub> NO Cu

**Abstract:** A series of M/REY(M=Cu, Mn, Fe, Ce) catalysts were prepared by impregnation method. The catalysts were characterized by XRD, NH<sub>3</sub>-TPD, NO-TPD and H<sub>2</sub>-TPR, and XPS. The catalytic activity of the catalysts was evaluated in the fixed-bed reactor for the selective catalytic reduction of NO with NH<sub>3</sub> in the presence of SO<sub>2</sub>. The results show that the performance of catalysts was affected by the type and load of active component. The Cu(3)/REY catalyst exhibited good activity at low temperature in presence of SO<sub>2</sub>. The NO conversion is over 95% at the temperature range of 254~390℃. The catalytic activity of Cu(3)/REY catalyst is related with its excellent redox properties and the performance of NO adsorption-desorption.

**Key words:** [selective catalytic reduction](#) [REY](#) [NH<sub>3</sub>](#) [NO](#) [Cu](#)

收稿日期: 2013-01-22;

基金资助:

北京市教委科技计划(KM200910017002);北京市属高等学校人才强教计划(PHR200907129,PHR20110517);北京市大学生科学研究计划(2012J00014);国家级大学生创新创业训练计划(201210017006)。

通讯作者: 王虹,Tel,010-81292131;E-mail:wanghong@bipt.edu.cn;丁福臣,Tel,010-81294165;E-mail:dingfuchen@bipt.edu.cn。 E-mail: wanghong@bipt.edu.cn; dingfuchen@bipt.edu.cn

引用本文:

任翠涛,胡颖智,魏浩宇等. SO<sub>2</sub>存在条件下M/REY催化剂NH<sub>3</sub>选择性还原NO性能研究[J]. 燃料化学学报, 2013, 41(10): 1241-1247.

REN Cui-tao,HU Ying-zhi,WEI Hao-yu et al. NH<sub>3</sub> selective catalytic reduction of NO over M/REY catalysts in presence of SO<sub>2</sub>[J]. J Fuel Chem Technol, 2013, 41(10): 1241-1247.

链接本文:

<http://rlhxzb.sxicc.ac.cn/CN/> 或 <http://rlhxzb.sxicc.ac.cn/CN/Y2013/V41/I10/1241>

#### 服务

- ↳ 把本文推荐给朋友
- ↳ 加入我的书架
- ↳ 加入引用管理器
- ↳ E-mail Alert

#### RSS

#### 作者相关文章

- ↳ 任翠涛
- ↳ 胡颖智
- ↳ 魏浩宇
- ↳ 李滨
- ↳ 王虹
- ↳ 丁福臣
- ↳ 李翠清
- ↳ 宋永吉

- [1] LI Y T, ZHONG Q. The characterization and activity of F-doped vanadia/titania for the selective catalytic reduction of NO with NH<sub>3</sub> at low temperatures[J]. J Hazard Mater, 2009, 172(2/3): 635-640.
- [2] 伍斌, 童志权, 黄妍. MnO<sub>2</sub>/NaY催化剂上NH<sub>3</sub>低温选择催化还原NO<sub>x</sub>[J]. 石油化工, 2006, 35(2): 178-183.
- [3] WU Bin, TONG Zhi-quan, HUANG Yan. Selective catalytic reduction of NO<sub>x</sub> with NH<sub>3</sub> over MnO<sub>2</sub>/NaY catalyst at low temperature[J]. Petrochemical Technology, 2006, 35(2): 178-183.)
- [4] 刘越, 江博琼, 吴忠标. 以MnO<sub>x</sub>/TiO<sub>2</sub>作为催化剂的低温SCR反应过程中还原剂NH<sub>3</sub>的作用[J]. 环境科学学报, 2008, 28(4): 671-673.
- [5] LIU Yue, JIANG Bo-qiong, WU Zhong-biao. The role of NH<sub>3</sub> in the low-temperature selective catalytic reduction of NO over MnO<sub>x</sub>/TiO<sub>2</sub> [J]. Journal of Environmental Sciences, 2008, 28(4): 671-673.)
- [6] OI G, YANG R. Low-temperature selective catalytic reduction of NO with NH<sub>3</sub> over iron and manganese oxides supported on titania[J]. Appl Catal B: Environ, 2003, 44(3): 217-225.
- [7] KIM Y J, KWON H J, NAMA I S, CHOUNG J W, KIL J K, KIM H J, CHA M S, YEO G K. High deNO<sub>x</sub> performance of Mn/TiO<sub>2</sub> catalyst by NH<sub>3</sub> [J]. Catal Today, 2010, 151(3/4): 244-250.
- [8] WU Z B, JIANG B Q, LIU Y. Effect of transition metals addition on the catalyst of manganese/tatania for low-temperature selective catalytic reduction of nitric oxide with ammonia[J]. Appl Catal B: Environ, 2008, 79(4): 347-355.
- [9] RICHTER M, TRUNSCHEK A, BENTRUP U, BRZEZINKA K W, SCHNEIDER M, POHL M M, FRICKE R. Selective catalytic reduction of nitric oxide by ammonia over egg-shell MnO<sub>x</sub>/NaY composite catalysts[J]. J Catal, 2002, 206(1): 98-113.
- [10] BENTRUP U, BRUCKNER A, RICHTER M, FRICKE R. NO<sub>x</sub> adsorption on MnO<sub>2</sub>/NaY composite: An in situ FTIR and EPR study [J]. Appl Catal B: Environ, 2001, 32(4): 229-241.
- [11] HE C H, WANG Y H, CHENG Y S, LAMBERT C K, YANG R T. Activity, stability and hydrocarbon deactivation of Fe/Beta catalyst for SCR of NO with ammonia[J]. Appl Catal A: Gen, 2009, 368(1/2): 121-126.
- [12] LI J, CHANG H Z, MA L, HAO J M, YANG R T. Low-temperature selective catalytic reduction of NO<sub>x</sub> with NH<sub>3</sub> over metal oxide and zeolite catalysts-A review[J]. Catal Today, 2001, 175(1): 147-156.
- [13] KWAK J H, TONKYN R G, KIM D H, SZANYI J, PEDEN C H F. Excellent activity and selectivity of Cu-SSZ-13 in the selective catalytic reduction of NO<sub>x</sub> with NH<sub>3</sub>[J]. J Catal, 2010, 275(2): 187-190.
- [14] FICKEL D W, ADDIO E D, LAUTERBACH J A, LABO R F. The ammonia selective catalytic reduction activity of copper-exchanged small-pore zeolites[J]. Appl Catal B: Environ, 2011, 102(3/4): 441-448.
- [15] YOSHIKAWA M, YASUTAKE A, MOCHIDA I. Low-temperature selective catalytic reduction of NO<sub>x</sub> by metal oxides supported on active carbon fibers[J]. Appl Catal A: Gen, 1998, 173(2): 239-245.
- [16] 李群, 李彩亭, 罗瑶, 田立辉, 柯琪, 陆陪. V<sub>2</sub>O<sub>5</sub>/CeO<sub>2</sub>催化剂用于低温NH<sub>3</sub>-SCR的性能研究[J]. 环境科学学报, 2009, 29(7): 1480-1484.
- [17] LI Qun, LI Cai-ting, LUO Yao, TIAN Li-hui, KE Qi, LU Pei. V<sub>2</sub>O<sub>5</sub>/CeO<sub>2</sub> catalysts for low temperature NH<sub>3</sub>-SCR[J]. Journal of Environmental Sciences, 2009, 29(7): 1480- 1484.)
- [18] PUTLURU S S R, RIISAGER A, FEHRMANN R. Alkali resistant Cu/zeolite deNO<sub>x</sub> catalysts for flue gas cleaning in biomass fired applications [J]. Appl Catal B: Environ, 2011, 101(3/4): 183-188.
- [19] PUTLURU S S, ROOSAGER A, FEHRMANN R. Vanadia supported on zeolites for SCR of NO by ammonia[J]. Appl Catal B: Environ, 2010, 97 (3/4): 333-339.
- [20] LEE T J, NAM I S, HAM S W, BEAK Y S, SHIN K H. Effect of Pd on the water tolerance of Co-ferrierite catalyst for NO reduction by CH<sub>4</sub> [J]. Appl Catal B: Environ, 2003, 41(1/2): 115-127.
- [21] 张延东, 李慧远, 祝社民, 张利民, 王志良, 沈树宝. MnO<sub>x</sub>/TiO<sub>2</sub>-ZrO<sub>2</sub>催化剂的制备及低温催化还原NO的研究[J]. 环境科学学报, 2009, 29(7): 339- 343.
- [22] ZHANG Yan-dong, LI Hui, ZHU She-min, WANG Zhi-liang, SHEN Shu-bao. Preparation and catalytic performance of MnO<sub>x</sub>/TiO<sub>2</sub>-ZrO<sub>2</sub> catalysts used for the selective catalytic reduction of NO at low temperature[J]. Journal of Environmental Sciences, 2009, 29(7): 339- 343.)
- [23] SHEN B X LIU T, ZHAO N, YANG X Y, DENG L D. Iron-doped Mn-Ce/TiO<sub>2</sub> catalyst for low temperature selective catalytic reduction of NO with NH<sub>3</sub>[J]. J Environ Sci, 2010, 22(9): 1447-1454.
- [24] 辛勤. 固体催化剂研究方法[M]. 北京: 科学出版社, 2004: 281-284.
- [25] (XIN Qin. Research of solid catalyst[M]. Beijing: Science Press, 2004: 281-284.)
- [26] ZHAO Z, YAMADA Y, UEDA A, SAKURAI H, KOBAYASHI T. The roles of redox and acid-base properties of silica-supported vanadia catalysts in the selective oxidation of ethane[J]. Catal Today, 2004, 93-95: 163-165.
- [27] WANG H, LUI J, ZHEN Z, WEI Y C, XU C M. Comparative study of nanometric Co-, Mn- and Fe-based perovskite-type complex oxide catalysts for the simultaneous elimination of soot and NO<sub>x</sub> from diesel engine exhaust[J]. Catal Today, 2012, 184(1): 288-300.
- [28] 杨志强, 毛东森, 杨超杰, 郭强胜, 卢冠忠. 制备方法对CuO-CeO<sub>2</sub>/ZrO<sub>2</sub>催化CO氧化性能的影响[J]. 无机化学学报, 2012, 28(7): 1353-1359.
- [29] YANG Zhi-qiang, MAO Dong-sen, YANG Chao-jie, GUO Qiang-sheng, LU Guan-zhong. Effect of preparation method on catalytic performance of CuO-CeO<sub>2</sub>/ZrO<sub>2</sub> for CO oxidation[J]. Chinese Journal of Inorganic Chemistry, 2012, 28(7): 1353-1359.)
- [30] 王月娟, 王雪俐, 谢冠群, 鲁继青, 金炜阳, 刘西敬, 罗孟飞. CuO/SBA-15催化剂上巴豆醛选择性加氢[J]. 催化学报, 2008, 29(5): 482-488.

- [31] WANG Yue-juan, WANG Xue-li, XIE Guan-qun, LU Ji-qing, JIN Wei-yang, LIU Xi-jing, LUO Meng-fei. Crotonaldehyde hydrogenation over CuO/SBA-15 catalyst[J]. Chinese Journal of Catalysis, 2008, 29(5): 482-488.)
- [32] LIU F D, HE H, DING Y, ZHANG C B. Effect of manganese substitution on the structure and activity of iron titanate catalyst for the selective catalytic reduction of NO with NH<sub>3</sub>[J]. Appl Catal B: Environ, 2009, 93(1/2): 194-204.
- [33] 李淑莲, 陈光文, 孙继良, 李恒强. CeO<sub>2</sub>-ZrO<sub>2</sub>复合氧化物对金属蜂窝整体催化剂性能的影响[J]. 催化学报, 2002, 23(4): 341-344.
- [34] LI Shu-lian, CHEN Guang-wen, SUN Ji-liang, LI Heng-qiang. Effect of CeO<sub>2</sub>-ZrO<sub>2</sub> composite oxide on performance of catalyst with metal monolith substrate[J]. Chinese Journal of Catalysis, 2002, 23(4): 341-344.)
- [35] 吴碧君, 刘晓勤, 王述刚, 朱林, 曹林岩. MnO<sub>x</sub>/TiO<sub>2</sub>低温NH<sub>3</sub>选择性催化还原NO<sub>x</sub>的研究与表征[J]. 燃烧科学与技术, 2008, 14(3): 222-225.
- [36] WU Bi-jun, LIU Xiao-qin, WANG Shu-gang, ZHU Lin, CAO Lin-yan. Investigation and characterization on MnO<sub>x</sub>/TiO<sub>2</sub> for low-temperature selective catalytic reduction of NO<sub>x</sub> with NH<sub>3</sub>[J]. Journal of Combustion Science and Technology, 2008, 14(3): 222-225.)
- [37] 廖晓斌, 郭玉芳, 叶代启. 不同金属氧化物对等离子体降解甲苯的作用研究[J]. 环境科学学报, 2010, 30(9): 1824-1832.
- [38] LIAO Xiao-bin, GUO Yu-fang, YE Dai-qi. Effect of different metal oxides on the plasma decomposition of toluene[J]. Acta Scientiae Circumstantiae, 2010, 30(9): 1824-1832.)
- [39] ESTEBAN J R, KIRK H S. A XPS investigation of SO<sub>2</sub> adsorption on ceria-zirconia mixed-metal oxides[J]. Appl Surf Sci, 2005, 246(1/3): 262-270.
- [1] 王瑞玉, 李忠. CuNaY分子筛的制备及其催化甲醇氧化羰基化[J]. 燃料化学学报, 2013, 41(11): 1361-1366.
- [2] 苏亚欣, 任立铭, 苏阿龙, 邓文义. 甲烷在金属铁及氧化铁表面还原NO的研究[J]. 燃料化学学报, 2013, 41(11): 1393-1400.
- [3] 裴素朋, 吴贵升, 毛东森. ZrO<sub>2</sub>修饰Cu催化剂还原以及反应过程中表面组成的变化[J]. 燃料化学学报, 2013, 41(09): 1097-1101.
- [4] Sameh M. K. Aboul-Fotouh. Effect of ultrasonic irradiation and/or halogenation on the catalytic performance of  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> for methanol dehydration to dimethyl ether[J]. 燃料化学学报, 2013, 41(09): 1077-1084.
- [5] 苏亚欣, 邓文义, 苏阿龙. 甲烷在氧化铁表面还原NO的特性与反应机理研究[J]. 燃料化学学报, 2013, 41(09): 1129-1135.
- [6] 鄢宏娟, 李光俊, 庆绍军, 侯晓宁, 赵金珍, 刘雅杰, 高志贤. 固相法合成铜铝尖晶石催化甲醇重整反应[J]. 燃料化学学报, 2013, 41(08): 998-1002.
- [7] 张磊, 潘立卫, 倪长军, 孙天军, 王树东, 胡永康, 王安杰, 赵生生. 陈化时间对CuO/ZnO/CeO<sub>2</sub>/ZrO<sub>2</sub>甲醇水蒸气重整制氢催化剂性能的影响[J]. 燃料化学学报, 2013, 41(07): 883-888.
- [8] 秦玉才, 高雄厚, 裴婷婷, 郑兰歌, 王琳, 莫周胜, 宋丽娟. 噻吩在稀土离子改性Y型分子筛上吸附与催化转化研究[J]. 燃料化学学报, 2013, 41(07): 889-896.
- [9] 王保伟, 孙启梅, 李艳平, 刘思含. 简单浸渍法制备纳米CuO/TiO<sub>2</sub>及其光催化剂活性[J]. 燃料化学学报, 2013, 41(06): 741-747.
- [10] 郭锡坤, 陈都, 郭伟斌, 胡忠. 铜基铈钴镧复合氧化物催化剂制备及其选择催化还原NO[J]. 燃料化学学报, 2013, 41(05): 619-626.
- [11] 卢平, 陆飞, 树童, 王秦超. 蒸汽活化生物质焦吸附模拟烟气中SO<sub>2</sub>和NO的研究[J]. 燃料化学学报, 2013, 41(05): 627-635.
- [12] 付世龙, 宋蕾, 仲蕾, 姚强. 粉体对分解炉内SNCR反应影响的研究[J]. 燃料化学学报, 2013, 41(05): 636-640.
- [13] 熊志波, 郭东旭, 路春美, 张信莉. 铁铈复合氧化物催化剂SCR脱硝反应动力学研究[J]. 燃料化学学报, 2013, 41(04): 506-512.
- [14] 熊志波, 路春美. 铁铈复合氧化物催化剂SCR脱硝的改性研究[J]. 燃料化学学报, 2013, 41(03): 361-367.
- [15] 刘洪涛, 韩奎华, 路春美, 李辉. O<sub>2</sub>/CO<sub>2</sub>气氛下木醋调质石灰石再燃/先进再燃脱硝性能研究[J]. 燃料化学学报, 2013, 41(02): 228-234.