

### Al<sub>2</sub>O<sub>3</sub>孔结构对纳米HZSM-5基催化剂改质FCC汽油性能的影响

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### Effects of Al<sub>2</sub>O<sub>3</sub> pore structure on FCC gasoline upgrading properties of the nanosized HZSM-5 based catalysts

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**摘要** 采用NH<sub>3</sub>-TPD、FT-IR、N<sub>2</sub>吸附-脱附等手段对两种不同来源的氧化铝样品进行了表征。结果表明,两种Al<sub>2</sub>O<sub>3</sub>的总酸量及酸强度没有明显差别,酸类型均以Lewis酸为主,其中,Al<sub>2</sub>O<sub>3</sub>(b)的平均孔径及孔体积较大。在固定床微型反应装置上考察了以两种Al<sub>2</sub>O<sub>3</sub>为载体制备的纳米HZSM-5基催化剂改质全馏分FCC汽油的性能。实验结果表明,以大孔Al<sub>2</sub>O<sub>3</sub>为载体的HZSM-5基催化剂具有较好的降烯烃、芳构化、异构化活性及稳定性。改性纳米HZSM-5负载的LaNiMo催化剂对FCC汽油的300 h评价结果表明,烯烃饱和率为83%,脱硫率为87%,同时维持了油品的辛烷值。

**关键词:** Al<sub>2</sub>O<sub>3</sub>载体 纳米HZSM-5 催化裂化汽油 辛烷值

**Abstract:** Two Al<sub>2</sub>O<sub>3</sub> supports were characterized by means of NH<sub>3</sub>-TPD, FT-IR and N<sub>2</sub> adsorption-desorption. The characterization results showed that the two Al<sub>2</sub>O<sub>3</sub> supports have no significant differences in their total acidity and acidity strength. The acid sites are mainly Lewis ones, but Al<sub>2</sub>O<sub>3</sub>(b) has larger average pore diameter and pore volume than Al<sub>2</sub>O<sub>3</sub>(a). The influence of the pore structures of the Al<sub>2</sub>O<sub>3</sub> supports on the full range FCC gasoline upgrading performance of the nanosized HZSM-5 based catalysts was investigated in a fixed-bed reactor. The results indicated that the HZSM-5 catalyst extruded with macroporous Al<sub>2</sub>O<sub>3</sub> exhibited superior activity, stability and performance in reducing olefin content of FCC gasoline. The modified nanosized LaNiMo/HZSM-5 catalyst reduced olefin and sulfur concentration in FCC gasoline by about 83% and 87% within 300 h time on stream, respectively, meanwhile the gasoline octane number was preserved.

**Key words:** alumina support nanosized HZSM-5 FCC gasoline octane number

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