学术论文

几类正态过程的CUSUM图

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摘要 本文针对呈正态分布的过程数据, 讨论当过程参数\$(\mu,\sigma^2)\$已知或未知时单参数变化、双参数变化的过程控制问题. 针对均值未知情况,利用Quesenberry提出的\$Q\$统计量构造了一系列标准化的CUSUM图;对于方差未知时的复杂情形, 给出了一种构造更为简单的CUSUM图的方法;

对于未知(或不关心) \$(\mu,\sigma^2)\$中何者变化的特殊情形,文章提出了纯变化的概念,给出了相应统计量及由该统计量构造的CUSUM-D图,针对每个考虑的情形,通过模拟计算本文给出了相应于统计量的条件期望延时(CED),同时在文章最后给出了本文提出的CUSUM图与已有的CUSUM图(\$Q\$图)的模拟比较,结果表明新的CUSUM图是可行的.

关键词 <u>累积和, \$Q</u>\$统计量, 单(双)参数变化, 纯变化问题, 条件期望延时.

分类号

Several Types of CUSUM Charts for Normal Distribution Process

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Abstract According to different cases of norm al-distribution process parameters (\$\mu,\sigma^2\$), several problems are studied in th is paper, for monitoring the process with par ameters known or unknown, with single-para meter-deviation or with double-parameter-deviation. A series of CUSUM Charts are proposed in standardized or simpler forms mainly based on \$Q\$-statistics proposed by Quesenberry. In the last part of the paper, the concept of deviation-interested-only (DIO) is put forward and the relevant statistics are given where there is no

need to know which has deviated, process mean or process variance. The simulation results of Conditional Expected Delay (CED) are shown in each case, and the comparisons in the end of the paper show which new CUSU M charts act well.

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Key words <u>CUSUM</u>, \$Q\$-Statistics, Single(Double)-para meter-deviation, DIO, CED.

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